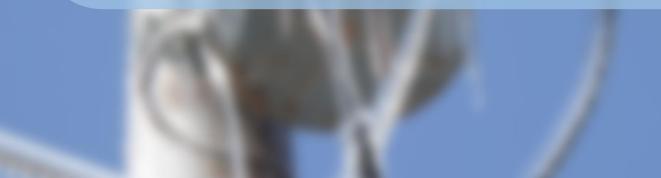




# **TEXAS RE** Ensuring electric reliability for Texans

Winter Weatherization Workshop September 30, 2021





## **Welcome and Instructions**

### Matthew Barbour Texas RE Manager, Communications and Training

Texas Reliability Entity, Inc. (Texas RE) strictly prohibits persons participating in Texas RE activities from using their participation as a forum for engaging in practices or communications that violate antitrust laws. Texas RE has approved antitrust guidelines available on its website. If you believe that antitrust laws have been violated at a Texas RE meeting, or if you have any questions about the antitrust guidelines, please contact the Texas RE General Counsel.

Notice of this meeting was posted on the Texas RE website and the open portion of this meeting is being held in public. Participants should keep in mind that the listening audience may include members of the press, representatives from various governmental authorities, and industry stakeholders.



### Feedback

		<b>-</b>	
Notes	Chat	Participants	
			✓ Chat







### **Workshop Materials**



#### Upcoming Events

Date	Title
09/28/2021	ERO Enterprise Webinar for Align and SEL
09/30/2021	NSRF Meeting - Canceled
09/30/2021	Winter Weatherization Workshop
10/14/2021	Fall Standards and Compliance Workshop
10/18/2021	GridSecCon 2021



Calendar





Winter Weatherization Workshop September 30, 2021

### **Training Page**

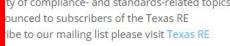


Texas RE offers training on a ve Workshops and seminars are a Information mailing list. To sub Mailing Lists.

ty of compliance- and standards-related topics.

For questions about training, p

Workshops 🗸 Talk with Texas RE 🗸 Align Training V Lessons Learned 🗸 Archived Presentations ~



se contact Texas RE Information.

#### Archived Presentations V

All of Texas RE's outreach activities are free and open to the public. Past presentations delivered by Texas RE staff are available here. Please be aware that presentations will not be available indefinately, and may be removed to comply with Texas RE's document retention policy.

### ALIGN

Align Release 1 Training | Recording Align Release 2 Periodic Data Submittal Training | Recording Align Release <u>2 TEE and Self-Cer</u>tification Training | Recording Workshops

2021 Generator Weatherization Workshop

#### 2021 CIP Workshop | Recording



2021

Fall Standards and Compliance Workshop

2020 Fall Standards and Compliance Workshop



Spring Standards and Compliance Workshop

2021 Spring Standards and Compliance Workshop | Recording



History and Introduction to Texas RE - Presentation | Recording

Registration & Certification - Presentation | Recording



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### **Continuing Education Hours**

Texas RE does not offer Continuing Education Hours (CEHs) for any of its workshops or trainings. However, upon request, Texas RE will provide a Confirmation of Attendance Letter (Letter), which confirms workshop attendance and the number of training hours provided.

Attendees must request a Letter within 90 days of the workshop. Requests should be sent to <u>information@texasre.org</u>. Once the requestor's attendance is verified, Texas RE will email a Letter to the requestor within five business days of receipt of the request.

Texas RE reserves the right to deny a request due to insufficient information.







# /texas-reliability-entity-inc

# @Texas\_RE\_Inc

# /TexasReliabilityEntity



Winter Weatherization Workshop September 30, 2021



### **Questions?**









# **Executive Welcome** Jim Albright Texas RE CEO

### Agenda

February 2021 Winter Storm Recap – Stephen Solis (ERCOT)

**NERC and Texas RE Activities – Mark Henry (Texas RE)** 

Winter Weather Hardening – Mark Dittus (Black & Veatch)

Two Severe Freeze Events, Two Different Stories – Kyle Olson (El Paso Electric)

Winter Weather Operational Challenges, Preparations, and Update on Ferguson Power Plant Performance – Andrew Valencia (LCRA)

2021-22 Winter Weather Forecast and Review of Historical Winter Extremes – Chris Coleman (ERCOT)

NRG Cedar Bayou Unit 4 2021 Winter Preparation Success and Lessons Learned – Dave Wohleber (NRG)

**ERCOT Update – Jeff Billo (ERCOT)** 



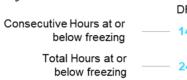


### February 2021 Winter Storm Recap

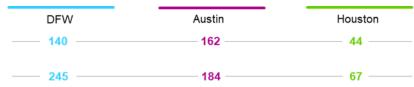
Stephen Solis 2021-22 Winter Weatherization Workshop September 30, 2021

### **Extreme Cold Weather**

- Extreme cold weather was a combination of snow, freezing precipitation, and extreme low temperatures
- Coldest since 1899 in some locations
- Extreme cold and freezing precipitation extended across multiple days
  - 2/9 2/14 Icing/Snow
  - 2/15 2/18 Extreme Cold temperatures



COLDEST 3-DAY STRETCH   DFW AREA					
AVERAGE TEMPERATURE					
FEB. 14-16, 2021	10.8°				
DEC. 22-24, 1983	<b>11.7</b> °				
DEC. 23-25, 1983 FEB. 11-13, 1899	12.3°				



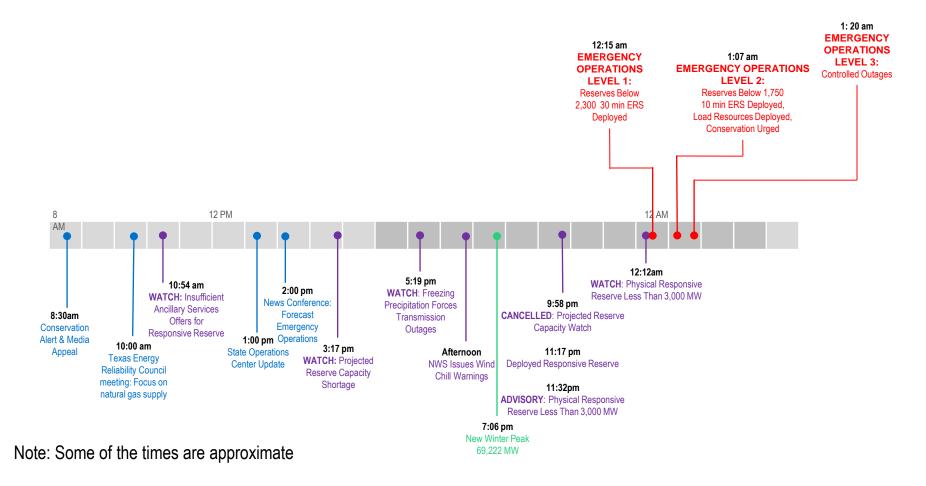








### Sunday, February 14 – Monday, February 15

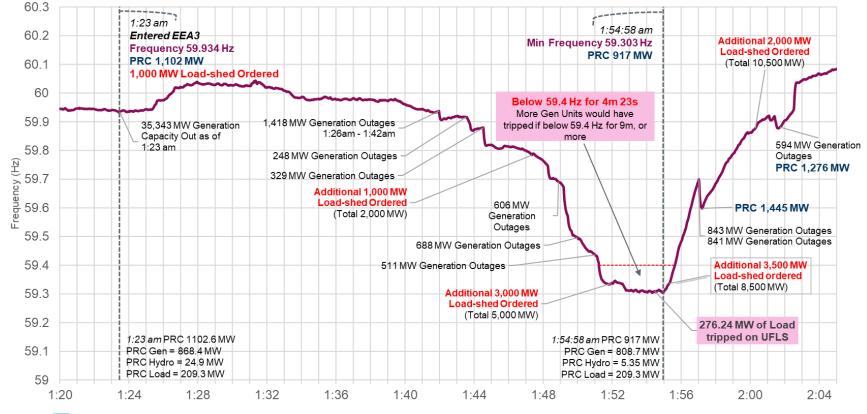




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### **Large Frequency Deviation**

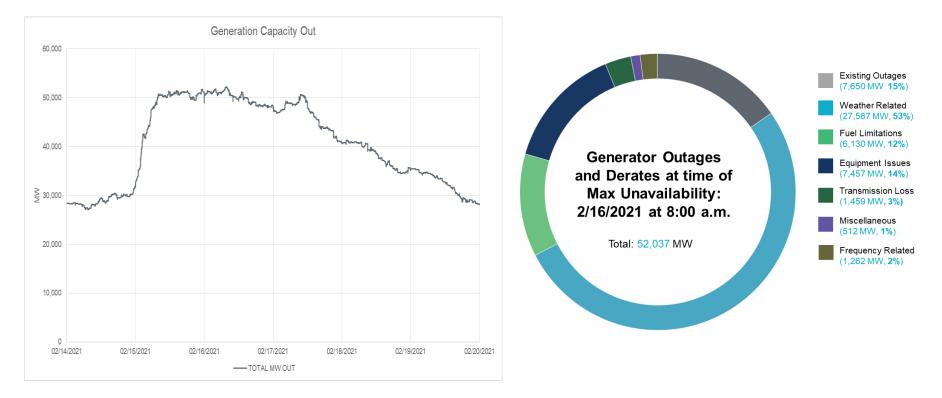
- ERCOT experienced a large frequency deviation from ~01:40 02:03 on 2/15
- ERCOT lost approximately 4,000 MW from ~01:40 to 01:50
- ERCOT remained below 59.4 Hz for 4 minutes and 23 seconds
- ERCOT had to instruct 9,500 MW of firm load shed in a 20-minute period to return the system to 60Hz





### **Generation Outages**

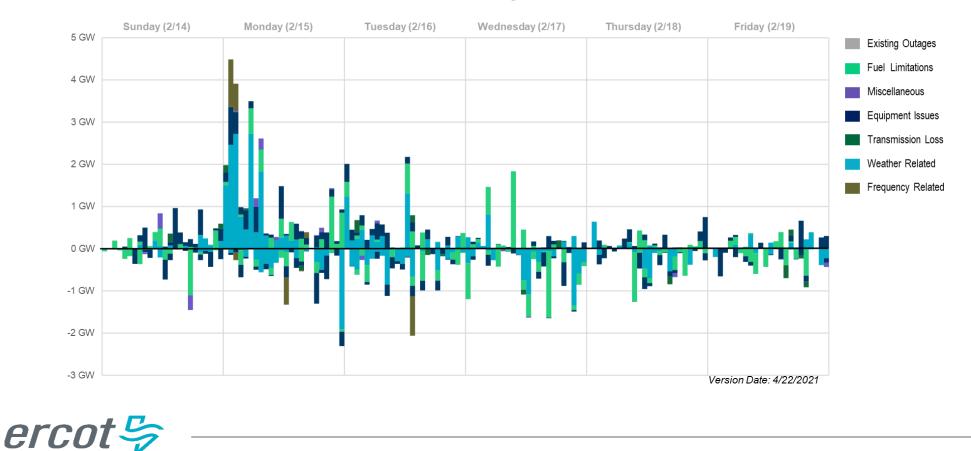
- ERCOT experienced a max 52,037 MW of unavailable generation capacity
- Snow and icing were predominant causes of outages and derates from 2/10 to 2/14
- Cold weather, fuel supply issues, and equipment outages were predominant causes of outages and derates from 2/15 to 2/18





### **Incremental Generator Outage and Derates by Hour**

• The previous slide showing the net level of outages doesn't capture the volatility of generation availability that increased dramatically on 2/15 and continued throughout the week, with generators continuing to go out of service and come into service throughout the duration of the event.



### **Generation losses across the entire fleet**

Monday (2/15)

Sunday (2/14)

60 GW

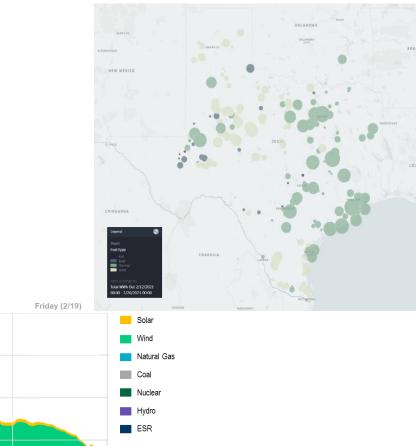
 Generation losses were experienced throughout the state and across all fuel types

Net Generator Outages and Derates by Fuel Type\*

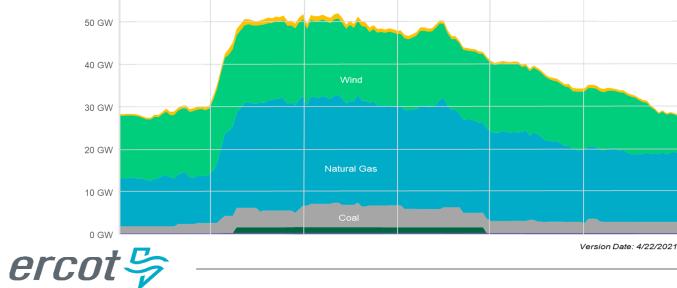
Tuesday (2/16)

Wednesday (2/17)

Thursday (2/18)



\*Based on wind and solar max capacity



### Load shedding

- ERCOT directed as much as 20,000 MW of load shed during the event
- There was very little firm load left to rotate as most remaining was on UFLS or critical load circuits
- Firm load shed instructions remained in effect from 2/15 to 2/18 to be able to balance load with the available generation



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### **System Recovery** (Wednesday, February 17 – Friday, February 19)

Wednesday, February 17

- Moderating temperatures allowed reduction in controlled outages and a small net gain in generation
- Additional generation enabled reduction of load shed directives through the evening of February 17
- Load Forecasts for Thursday and Friday morning peaks raised concerns for the risk for the necessity of additional load shed directives
- Communication to coordinate restoration of load with Transmission Distribution Service Providers (TDSPs) and assess risks associated with residential and industrial load return to service
- 11:55 PM ERCOT issued instructions to TDSPs load shed at 0 MW for first time since Monday, Feb. 15

Thursday, February 18

- Continued gain in generation
- Some outages remained due to ice storm damage; need for manual restoration and return of large industrial facilities
  - 12:42 a.m. Directed TDSPs to restore any remaining shed load

Friday, February 19 (all times approximate)

- 9 a.m. Returned to emergency operations level 2
- 10 a.m. Returned to emergency operations level 1
- 10:35 a.m. Returned to normal operations



# **Questions?**



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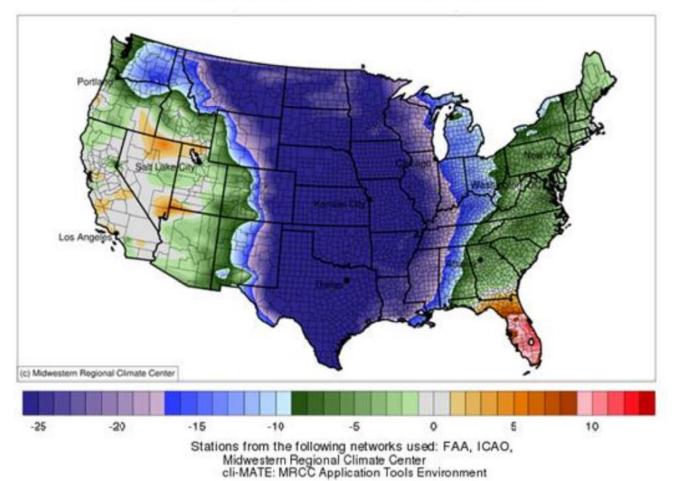


# **NERC and Texas RE Activities**

# **2021 Winter Weatherization Workshop**

Mark Henry Texas RE Reliability Services September 30, 2021

### **Extreme Winter Conditions Across the South Central US**



February 12, 2021 to February 18, 2021

- Extreme demand
- Widespread generation outages
- Natural gas supply issues
- Huge Eastern Interconnection import power flows
- Firm load shed for transmission security and capacity adequacy



### **Regular Occurrence**

Jan. 2018 South Central Cold Weather Event

Feb. 2011 SW Cold Weather Event

Jan. 2004 New England Cold Weather Event

> Jan. 1994 RFC Cold Weather Event

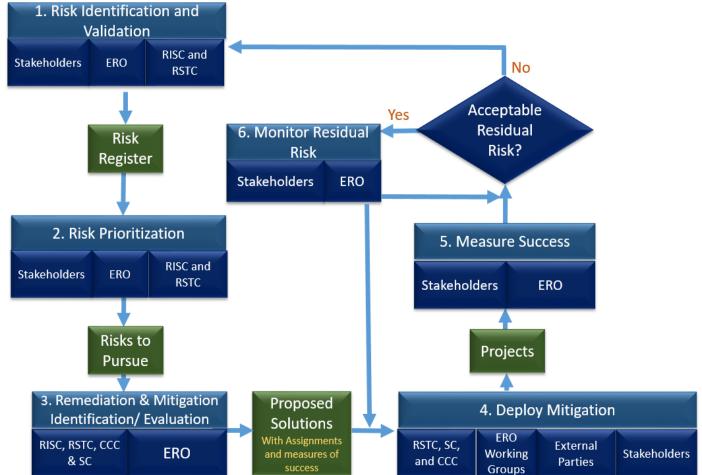
Feb. 1989 NW Power Pool Event

1980

2025 Feb. 2021 South Central 2020 **Cold Weather Event** 2015 Feb. 2014 Polar Vortex Jan. 2011 NE Snowstorm 2010 Event 2005 Feb. 2003 NW ERCOT Cold Weather Event 2000 1995 1990 Dec. 1989 Texas and Florida Weather Event 1985 **Dec. 1983 Arctic Outbreak** 

### **NERC's Approach**

- ERO concerned with cold weather risks for some time – use guidelines initially
- 2018 cold weather event spurs action for mandatory standards
- 2021 events and ERO/FERC Joint Inquiry providing valuable information
- Enhancements to Reliability Standards approved by FERC, but implementation periods will take up to 18 months







#### Suggested approaches or behavior in a given technical area for the purpose of improving reliability. Guidelines are not enforceable, but may be adopted by a responsible entity in accordance with its own policies, practices, and conditions.

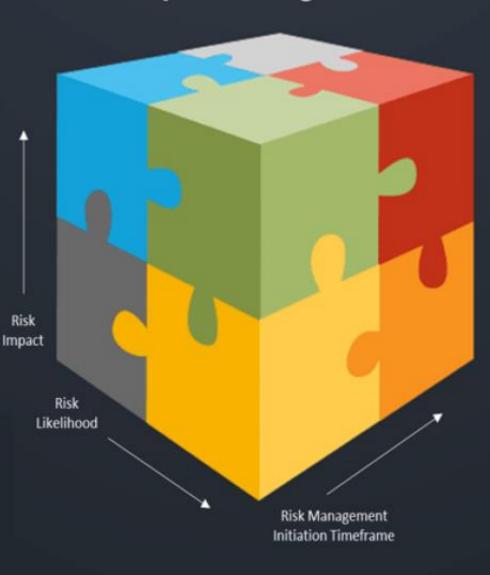


NERC alerts are divided into three distinct levels, 1) Industry Advisory, 2) Recommendation to Industry, and 3) Essential Action, which identifies actions to be taken and require the industry to respond to the ERO.



Technical Engagement is a catch-all for a variety of technical activity that is conducted between the ERO and entities. This includes, technical committee activities, technical reference documents, workshops and conferences, assist visits, joint and special studies, etc.

### Electric Reliability Organization: Reliability Risk Mitigation Toolkit



### Reliability Standards



NERC Reliability Standards define the mandatory reliability requirements for planning and operating the North American BPS and are developed using a resultsbased approach focusing on performance, risk management, and entity capabilities.

### Reliability Assessment



NERC independently assesses and reports on the overall reliability, adequacy, and associated risks that could impact BPS reliability. Long-term assessments identify emerging reliability issues that support public policy input, improved planning and operations, and general public awareness.

### NERC Alert: Level 1



NERC Alerts are divided into three distinct levels, 1) Industry Advisory, 2) Recommendation to Industry, and 3) Essential Action, which identifies actions to be taken and require the industry to respond to the ERO.

### **ERO FERC Joint Inquiry**

On 2/16/2021, FERC and NERC announced a joint inquiry into the operations of the Bulk-Power System during the extreme winter weather conditions experienced by the Midwest and Southern Central states

Nearly 50 subject matter experts from FERC, NERC, and all six Regional Entities

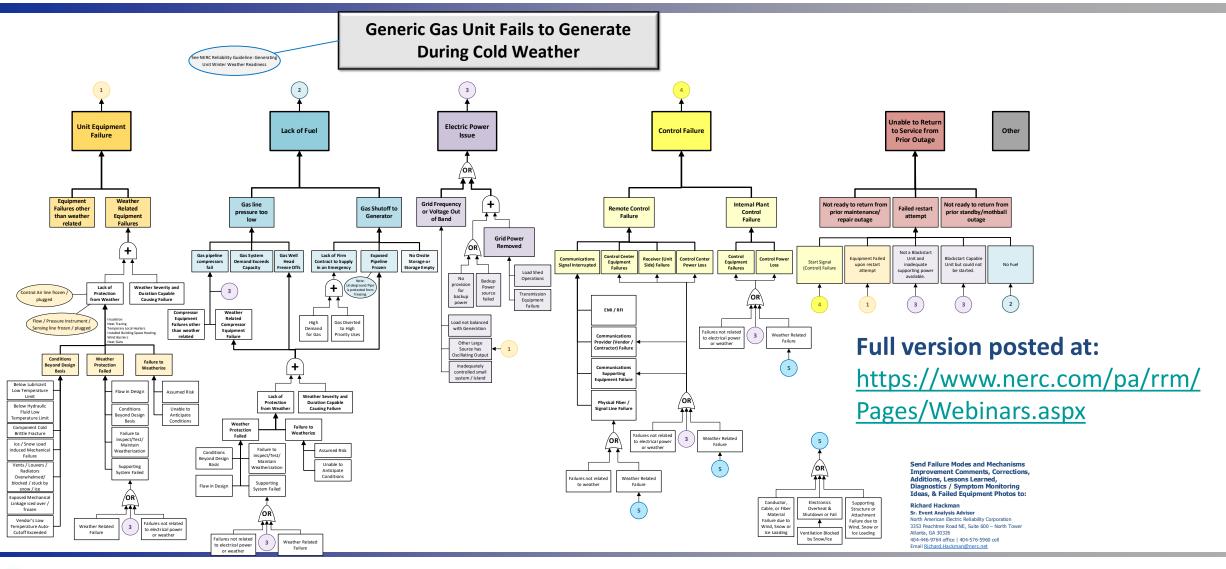
Data requests issued to RTO/ISOs and entities in southern parts of SPP and MISO as well as ERCOT entities and natural gas producers, processors, and pipelines

Preliminary Findings and Recommendations released at FERC Open Meeting on September 23rd

Final report anticipated late November 2021



### **Failure Modes and Mechanisms for Conventional Generation**



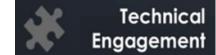


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**Technical** 

Engagement

### **Past Event Analysis and Lessons Learned**



#### NERC

NORTH AMERICAN ELECTRIC RELIABILITY CORPORATION

#### NERC Information Resources on Cold Weather Preparation and BPS Impacts

(as of 2/11/2021) NERC has been collecting and sharing information on cold weather preparation and BPS impacts for years via Webinars, Special Reports, Lessons Learned, Failure Modes & Mechanisms, and other resources.

Version 3 of the <u>Generating Unit Winter Weather Readiness</u> <u>Reliability Guideline</u> was approved by the RSTC at the end of 2020. The changes between versions 2 and 3 were discussed in the 2020 <u>Winter Weather Webinar</u>.

Here are links to some cold weather resources:

#### **Reports on major BPS-impacting Cold Weather events**

Outages and Curtailments during the Southwest Cold Weather Event of February 1-5, 2011

Winter Weather Readiness for Texas Generators, (2011)

January 2014 Polar Vortex Review

The South Central United States Cold Weather Bulk Electric System Event of January 17, 2018 (There are a number of 'sound practices' from the industry, starting on page 100.)

Other Cold Weather Reports and Training Materials can be found on this site.

#### Cold weather related Lessons Learned:

 LL20110902 Adequate Maintenance and Inspection of Generator Freeze Protection

 LL20110903 Generating Unit Temperature Design Parameters and Extreme Winter Conditions

 LL20111001 Plant Instrument & Sensing Equipment Freezing Due to Heat Trace & Insulation Failures

 LL20120101 Plant Onsite Material and Personnel Needed for a Winter Weather Event

 LL20120102 Plant Operator Training to Prepare for a Winter Weather Event

 LL20120103 Transmission Facilities and Winter Weather Operations

 LL20120900 Wind Farm Winter Storm Issues

 LL20120902 Transformer Oil Level Issues During Cold Weather

 LL20120903 Winter Storm Inlet Air Duct Icing

 LL20120904 Capacity Awareness During an Energy Emergency Event

 LL20120905 Gas and Electricity Interdependency

 LL2012080702 Preparing Circuit Breakers for Operation in Cold Weather (also 2018 Webinar w/FMM)

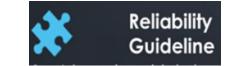
 LL20200101 Loold Weather Operation of SF6 Circuit Breakers

Winter Weather Webinars from 2012 – 2020 can be found on this site.

Annual Winter Reliability Assessments 2003/2004 thru 2019/2020 can be found on this site.







E	tablish Gas and lectric Industry Coordination Mechanisms	Preparation, Supply Rights, Training, and Testing	Establish and Maintain Communication Channels	Gathering, Informati Situati Aware	on and onal				
Latest Update to Gas and Electrical Operational Coordination Considerations:									
<b>.</b>	RG-ENA- Re 1212-3	Reliability Guideline: Generating Unit Winter Weather Readiness							
•	0621-2	Reliability Guideline: Gas and Electrical Operational Coordination Considerations							
	0320-1	Reliability Guideline: Fuel Assurance and Fuel-Related Reliability Risk Analysis							





• The NERC stakeholder Reliability and Security Technical Committee (RSTC) web page has links to this and other Reliability Guidelines

Committees Program Areas & Departments
 Compliance and Certification Committee (CCC)
 Personnal Certification Governance Committee (PCGC)
 Reliability Issues Steering Committee (RISC)
 Reliability and Security Technical Committee (RSTC)
 SCCG Report Third Quarter 2021
 Standards Committee (SC)

guidelines is to distribute key practices d i

• <u>Reliability and Security Guidelines</u> <u>and Technical Reference Documents</u>

- <u>https://www.nerc.com/comm/Pages/Reliability-and-Security-Guidelines.aspx</u>
- Over 30 Reliability Guidelines on Balancing, Energy Assurance, Operations, Protection and Control, Resource Performance, Transmission Planning, and Security





### NERC

### RELIABILITY CORPORATION

### Level 2 NERC Alert Posted

Recommendation to Industry Cold Weather Preparations for Extreme Weather Events

Click here for Alerts Click here for Cold Weather Preparations for Extreme Weather Events Alert

ATLANTA – NERC issued a Level 2 Extreme Cold Weather Alert to Reliability Coordinators (RCs), Balancing Authorities (BAs), Transmission Operators (TOPs), and Generator Owners (GOs). The alert includes five recommendations, as well as a series of questions, that are intended to evaluate the Bulk Electric System's winter readiness.

NERC registered entities should note that only entities registered as the above mentioned will be able to view and respond to the alert in the NERC Alert System. However, the alert is public and may be viewed at the link above. The alert has a response due date of September 17, 2021. Questions included in the alert for RC, BA, TOP, and GO functions.

Five recommendations to industry to better prepare for possible extreme cold

"The recent extreme cold weather events across large portions of North America have highlighted the need to assess current operating practices and identify some recommended improvements, so that system operations personnel are better prepared to address these challenges. "



### **NERC Alert – Generator Owner Recommendation #2**





Review RC/BA/TOP winter seasonal operating plans to ensure they contain the current generator availability, fuel supplies, and other related assumptions.



Act as appropriate based on weather forecasts, resulting capacity, and energy analyses to facilitate readiness. Allow for adjustments to maximize resource availability, including replenishment of fuel, supplies, labor, and equipment.



Maintain communications with fuel suppliers and be prepared for fuel switching if capable.



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# Communicate to their RCs, BAs, and TOPs, forecast and actual unit de-rates during extreme cold weather events and conditions considering

- Unavailability due to weather
- Fuel constraints (gas restrictions)
- De-rates for alternate fuels
- Potential concerns with increased outages or delayed starts based on unit ambient ratings and historical performance

# Part of seasonal, outage coordination, day-ahead, and real-time energy assessments





Conduct dual fuel assessments to ensure resources can switch to the alternate fuel and monitor how much alternate fuel is on site

Assess generating unit weatherization plans, the implementation of freeze protection measures and factors that could impact availability including

- Minimum operating temperature
- Application of heat tracing equipment
- Wind breaks

Inspect and maintain generation facility weatherization measures

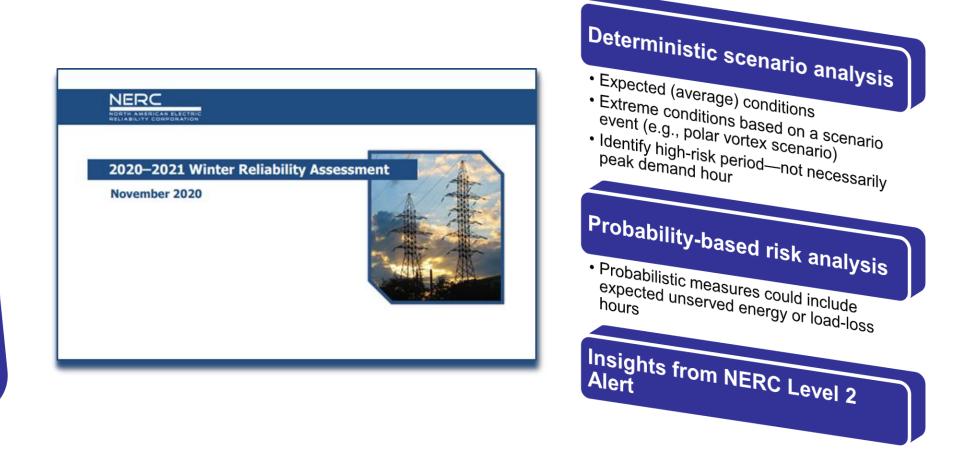
- Ahead of the upcoming winter season
- Before the onset of extreme cold weather conditions
- During such conditions







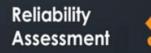
Examines potential regional resource deficiencies and operating reliability concerns



### **NERC Winter Reliability Assessment (WRA)**



### **2020-21 NERC WRA - ERCOT/Texas RE Waterfall Chart**





Source: NERC



### **NERC Cold Weather Reliability Standard**





#### Current (FERC-approved) EOP-011-2 TOP and BA emergency plans – add cold weather conditions impacts GO cold weather preparation plans Appropriate freeze protection measures (self determined) Annual inspection Know operating limits

Awareness training on plans

IRO-010-4 and TOP-003-5 RC and TOP data specifications to include requesting operating limits

### Future direction:

- Implement recommended actions from FERC/NERC inquiry
- Standard for RC and/or BA seasonal emergency energy management plans
- RC standard for rolling three
   week emergency energy
   management plan





R7. Each Generator Owner shall implement and maintain one or more cold weather preparedness plan(s) for its generating units. The cold weather preparedness plan(s) shall include the following, at a minimum: [Violation Risk Factor: High] [Time Horizon: Operations Planning and Real-Time Operations]

- 7.1. Generating unit(s) freeze protection measures based on geographical location and plant configuration;
- 7.2. Annual inspection and maintenance of generating unit(s) freeze protection measures;
- 7.3. Generating unit(s) cold weather data, to include:
  - 7.3.1. Generating unit(s) operating limitations in cold weather to include:
    - 7.3.1.1. capability and availability;
    - 7.3.1.2. fuel supply and inventory concerns;
    - 7.3.1.3. fuel switching capabilities; and
    - 7.3.1.4. environmental constraints.
  - 7.3.2. Generating unit(s) minimum:
    - 7.3.2.1. design temperature; or
    - 7.3.2.2. historical operating temperature; or
    - 7.3.1.3. current cold weather performance temperature determined by an engineering analysis.

M7. Each Generator Owner will have evidence documenting that its cold weather preparedness plan(s) was implemented and maintained in accordance with Requirement R7.





R8. Each Generator Owner in conjunction with its Generator Operator shall identify the entity responsible for providing the generating unit-specific training, and that identified entity shall provide the training to its maintenance or operations personnel responsible for implementing cold weather preparedness plan(s) developed pursuant to Requirement R7. [Violation Risk Factor: Medium] [Time Horizon: Longterm Planning, Operations Planning]

M8. Each Generator Operator or Generator Owner will have documented evidence that the applicable personnel completed training of the Generator Owner's cold weather preparedness plan(s). This evidence may include, but is not limited to, documents such as personnel training records, training materials, date of training, agendas or learning objectives, attendance at pre-work briefings, review of work order tasks, tailboards, attendance logs for classroom training, and completion records for computer-based training in fulfillment of Requirement R8.



### **Texas RE Winterization Activities**

### **Outreach Activities**

- Overview of the Cold Weather standards held on July 8, 2021
- Targeted outreach with Generation Owners to discuss weatherization preparations on August 23, 2021
- Annual Winter Weatherization Workshop
- Future outreach regarding Joint Inquiry findings, lessons learned, and best practices identified
- Targeted outreach with key stakeholders to discuss ongoing preparations, key focus areas, and implementation challenges (including site visits)

Support development of possible enhancements to the NERC Cold Weather Standards based on FERC directives or recommendations

Support for NERC and industry's efforts to develop Compliance Guidance to implement the Cold Weather Standards. (Preliminary information: <u>Common Engagement Questions</u>)

Compliance and Enforcement activities as appropriate



### **Questions?**





# BUILDIRG A NORLD OF DIFFERENCE

# WINTER WEATHER HARDENING

An Overview of Freeze Protection Evaluation and Discussion on Potential Hardening Opportunities for Generation Facilities

Mark Dittus Technology Manager DittusM@bv.com 913-458-7133



### **GOAL OF WINTERIZATION HARDENING**

Where We Need to Be – Updated Design Criteria

- System improvement projects
- Maintenance projects to restore freeze protection
- O&M Improvements

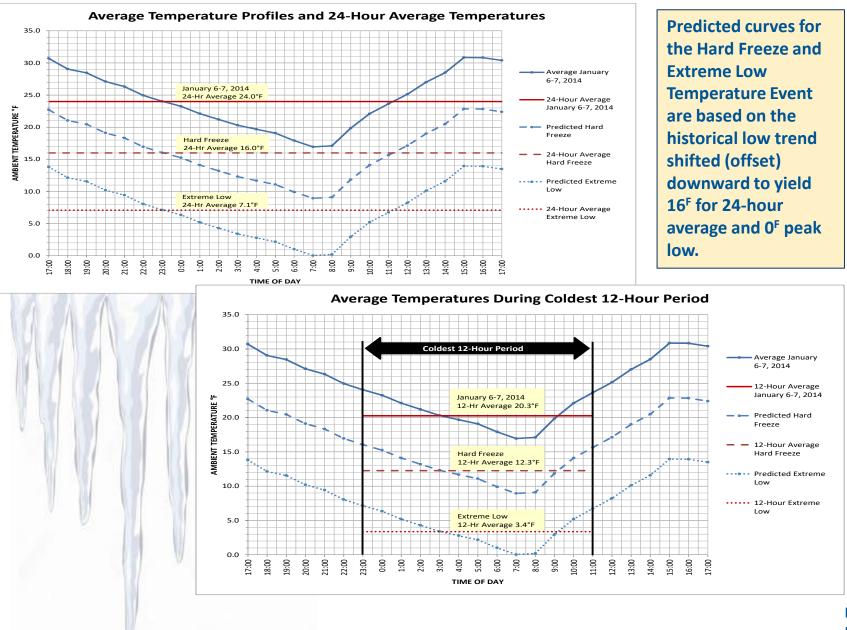


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### WHERE ARE WE NOW / WHERE DO WE WANT TO BE

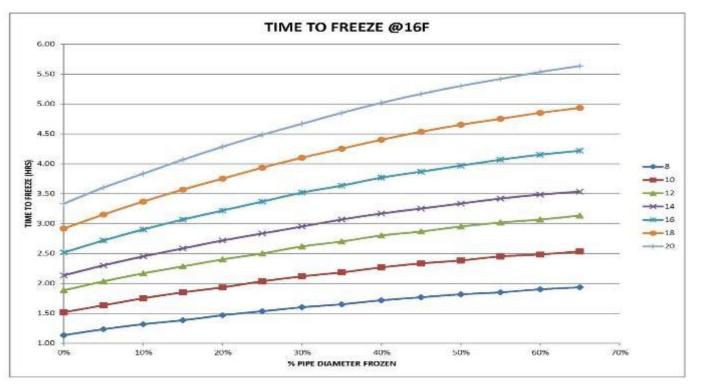
- Understand the original design criteria
- Determine revised freeze protection criteria
  - Recommended design low temperature
  - Time duration of freeze event
  - Coincident wind speed
- Identify areas of concern
- Confirm installation
- Determine what is needed

Mark Dittus <u>DittusM@bv.com</u> 913-458-7133



Mark Dittus DittusM@bv.com 913-458-7133

### **TIME TO FREEZE CALCULATIONS**



#### **Initial Freeze Times with Increase Fluid Start Temperatures**

At 16F with 10 mph wind			Hrs to 10% Freeze							
Nominal Pipe Diameter, inches	40F	50F	60F	70F	80F	90F	100F			
8	1.3	2.3	3.0	3.6	4.0	4.4	4.7			
10	1.8	3.0	4.0	4.7	5.3	5.9	6.3			
12	2.2	3.8	5.0	5.9	6.6	7.3	7.8			
14	2.5	4.3	5.6	6.6	7.5	8.2	8.8			
16	2.9	5.1	6.6	7.9	8.9	9.7	10.5			
18	3.4	5.9	7.7	9.1	10.3	11.3	12.1			
20	3.8	6.7	8.8	10.4	11.7	12.9	13.9			

Mark Dittus <u>DittusM@bv.com</u> 913-458-7133

### **EXAMPLE DESIGN CRITERIA MATRIX**

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x	x	x	x	x	x	x	x	x	HT	1	1	1	1	1	1	1	1	HT	1	1	1	1	1	1	1	1	HT	1	1	1	1	1	1	1	1
x	x	x	x	x	x	x	x	x	HT	HT	HT	HT	1	1	1	1	1	HT	HT	HT	1	1	1	1	1	1	HT	HT	HT	1	1	1	1	1	1
x	x	x	x	x	x	x	x	x	HT	HT	HT	HT	HT	1	1	1	1	HT	HT	HT	HT	1	1	1	1	1	HT	HT	HT	HT	1	1	1	1	1
x	x	x	x	x	x	x	x	x	HT	HT	HT	HT	1	1	1	1	1	HT	HT	HT	1	1	1	1	1	1	HT	HT	HT	1	1	1	1	1	1

Symbology									
x	Pipe diameter fails the freeze assessment								
нт	Heat trace required under all pipe insulation thickness scenarios for the given pipe diameter.								
нт	Heat trace required for the given pipe diameter under the insulation thickness scenario.								
1	Pipe diameter passes the freezing analysis under all insulation thickness scenarios.								
1	Pipe diameter passes the freezing analysis at given insulation thickness after not passing in thinner insulation thickness scenario(s).								

### **CRITICAL SYSTEM FUNCTIONS – POTENTIAL OPERATIONAL CONCERNS**

- Create a weather-related safety hazard
- Cause unit trip
- Impact unit start-up
- Cause unit runback schemes and/or partial outages
- Adversely affect environmental controls

- Cause a slower or impaired device response
- Cause damage to a generating unit

### **ITEMS OBSERVED DURING SITE VISITS**

- Condition of existing heat tracing and insulation
- Does the installation match the drawings?
- How many available heat trace circuits are there?
- Written procedures for freeze event protection?
- Interviews with operations personnel
  - Recent winter weather related events
  - General O&M practices and procedures
  - Discussion of critical system functionality issues

Mark Dittus <u>DittusM@bv.com</u> 913-458-7133

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# **OPPORTUNITIES FOR IMPROVEMENT**

WINTER WEATHER HARDENING



Mark Dittus <u>DittusM@bv.com</u> 913-458-7133

### **REVIEW MATRIX SAMPLE**

	SITE OBSER	OBSERVATION CATEGORY (Check one)								
NO.	OBSERVATION	SYSTEM	SERVICE	MEETS PLANT FREEZE PROTECTION CRITERIA? (Y/N)	SOURCE OF DATA (V=Visual, C=Calculated, D=Drawing, R=Reported by PowerSouth)	HEAT TRACING OF PIPING SYSTEMS	HEAT TRACING OF INSTRUMENTS	INSULATION & LAGGING	HEAT TRACING CONTROLS / MONITORING	OTHER COLD WEATHER REPORTED AND OBSERVED PROBLEMS
1	Turbine basement has no space heating. Several exterior doors need repairs to ensure proper shut. Exterior wall louvers are nonoperational and need freeing. Siding in general is in good condition; however, several through wall exterior penetrations need to be addressed. (See photos LOWMAN1, LOWMAN2)	Building Enclosure	Turbine Basement	Ν	v					x

### **REVIEW MATRIX SAMPLE**

	A	CTION ITEN	I CATEGOR	ና (Check on	e)		
RECOMMENDED ACTION ITEMS		CRITICAL	PROJECT ESTIMATED COST & SCHEDULE				
(INCLUDES REPAIRS TO EXISTING FREEZE PROTECTION SYSTEMS, RECOMMENDED NEW ADDITIONS, AND CHANGES / ADDITIONS TO PLANT OPERATING AND PREVENTATIVE MAINTENANCE PROCEDURES)	RESTORATION / REPAIR OF EXISTING NON- FUNCTIONAL FREEZE PROTECTION SYSTEM	NEW FREEZE PROTECTION SYSTEMS TO BE ADDED (CRITICAL)	OPERATING OR PM PROCEDURAL CHANGES AND ADDITIONS	NEW FREEZE PROTECTION SYSTEMS TO BE ADDED (NON-CRITICAL)	OPTIONAL UPGRADE PROJECTS	ESTIMATED COST	ESTIMATED SCHEDULE DURATION (MONTHS)
Doors and wall louvers need to be repaired. The exterior wall penetrations should be addressed with well fitted panels.	х					O&M	

### **PATH FORWARD**

- Use Review Matrix to prioritize repairs and new installations
- Use temporary procedures until permanent solutions can be implemented (portable heaters, draining of lines)
- Continued emphasis to improve the operating, maintenance, and PM procedures for reliability and longevity

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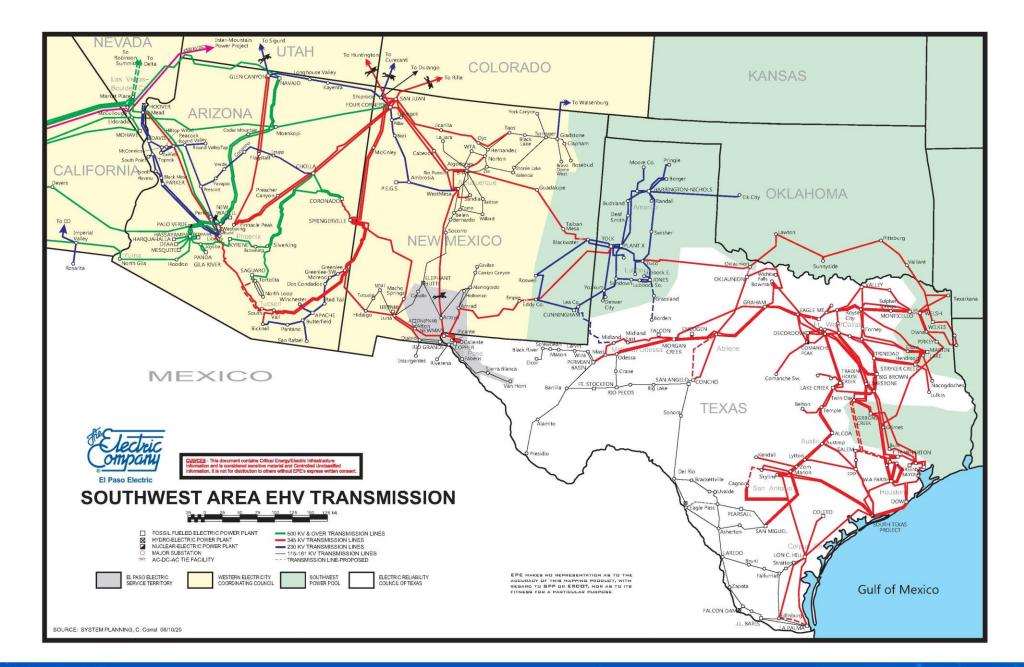
# El Paso Electric

# Two Severe Freeze Events

# Two Different Stories











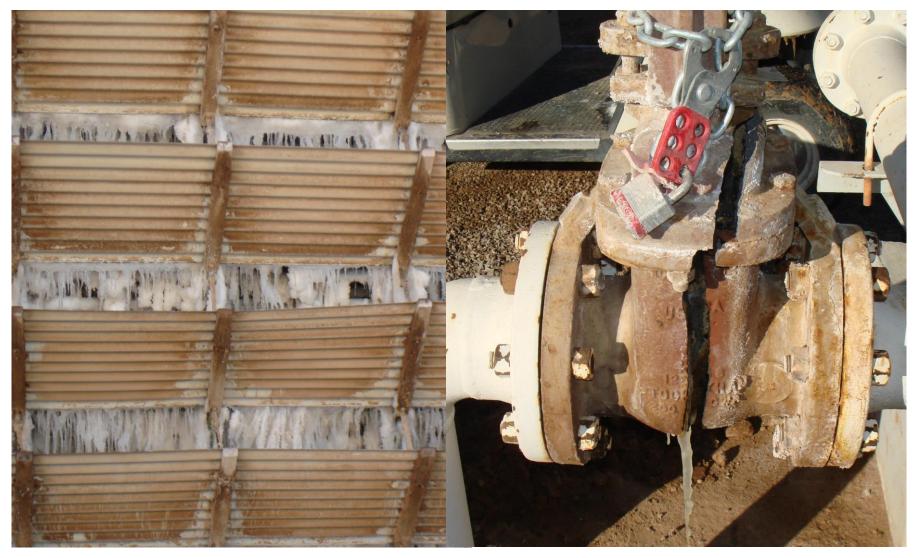
# HEADLINE FEBRUARY 3, 2011







# **NEWMAN POWER PLANT 2011**







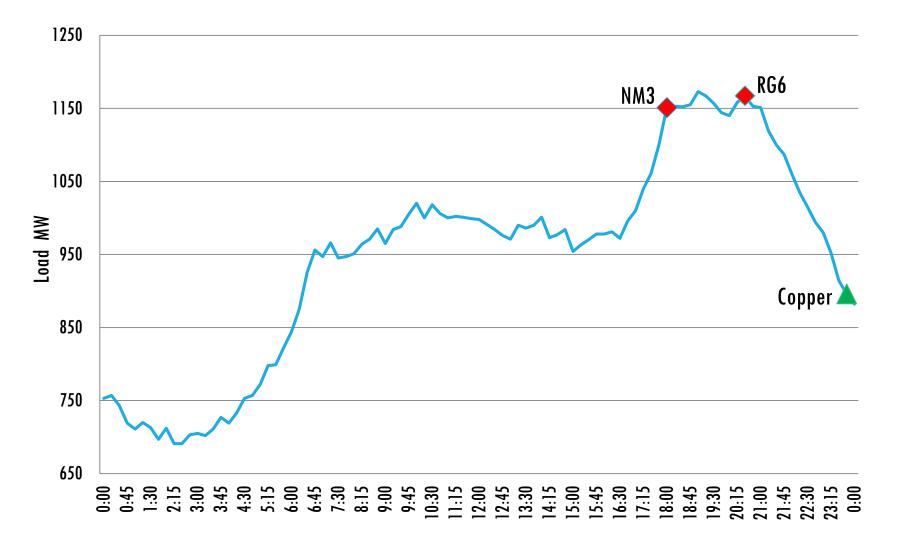
# **NEWMAN POWER PLANT 2011**





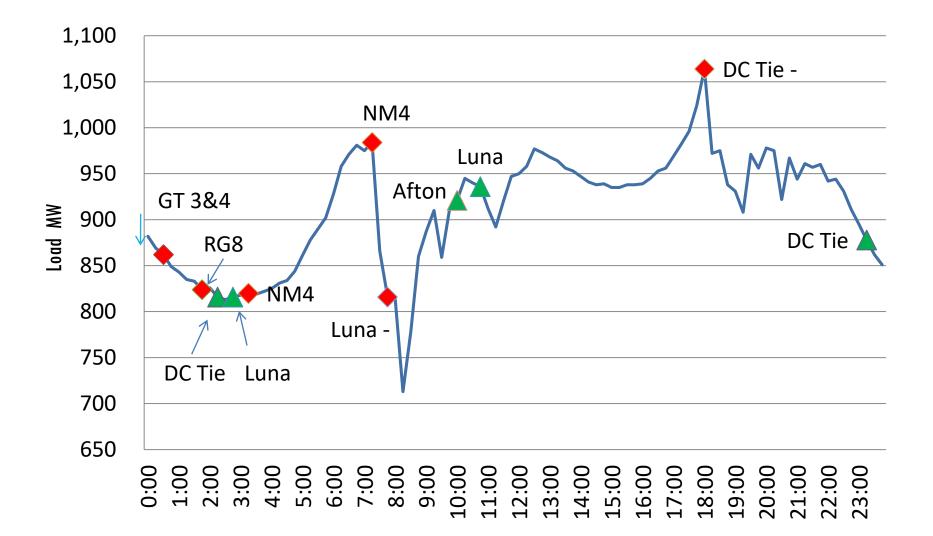


# LOAD AND GENERATION FEB. 1, 2011





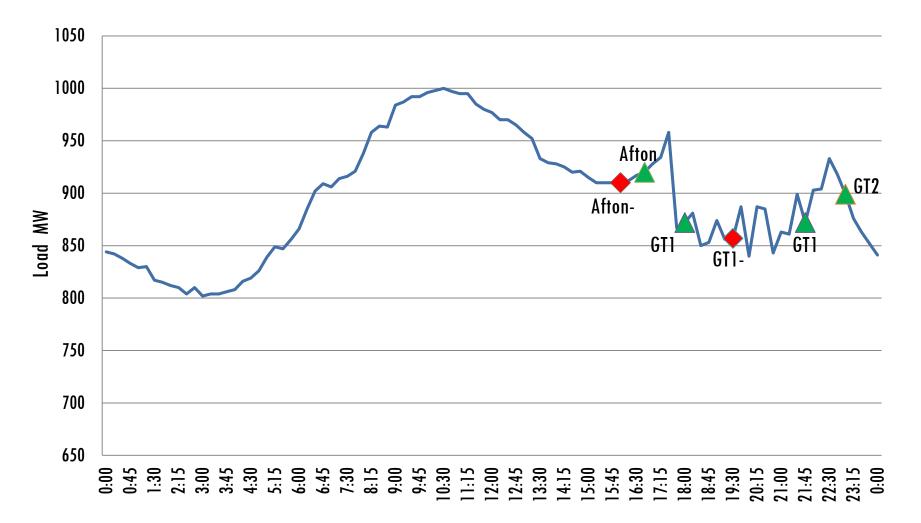
# LOAD AND GENERATION FEB. 2, 2011





El Paso Electric

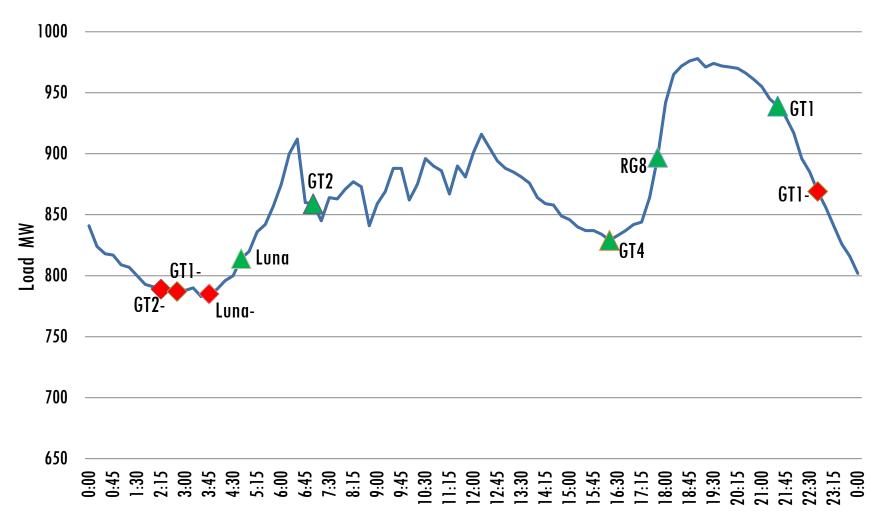
# LOAD AND GENERATION FEB. 3, 2011







# LOAD AND GENERATION FEB. 4, 2011







### Freeze Protection Improvements

- Black & Veatch hired to review systems and provide recommendations
- \$4.5 MM invested in freeze protection systems to mitigate against future failures
  - Improved heat tracing, insulation, and other winterization tools to a design criterion of minus 10 degrees Fahrenheit (two degrees lower than the record low temperature in the El Paso area), and the design coincident wind velocity of 25 mph.
  - Improved, both hot and cold, weatherization checklists, procedures, and preventative maintenance.





### Freeze Protection Improvements

- Black & Veatch provided heat tracing recommendations based on Priority
  - **Priority 1.** This category includes those items which caused a unit to trip or prevented a restart.
    - IE Critical Instrumentation, Major Control Valves, Flue Gas Recirculation Systems, etc.
  - **Priority 2.** Includes those items which proved vulnerable to freezing and may not have directly resulted in a unit trip or prevented a unit restart, but which are considered a potential contributor to unit unavailability.
    - IE Steam and Water Lines Exposed to Freezing, Other Non-critical Instrumentation, etc.
  - **Priority 3.** This category includes those items which proved vulnerable to freezing, but were not, in themselves, primary contributors to a unit trip or failure to restart.
    - IE Cooling Towers, Non-Critical Water Lines





### **Freeze Protection Improvements**

• Sample Priority 1 Recommendations:

commonautions.	
FD fan inlet guide vane	Provide protective shield to
operating mechanisms and	prevent condensation from
flue gas recirculation system	falling onto the mechanism.
	Replace isolation damper
	with tight shutoff damper to
	allow operation without flue
	gas recirculation under
	extreme cold conditions.
Drum level instrumentation	Upgrade insulation and heat
	tracing to withstand -10° F.
	Add electric strip heater to
	existing instrument enclosure.
	Relocate closer to point of
	connection, if possible.
Deaerator level	Upgrade insulation and heat
instrumentation and sight	tracing to withstand -10° F.
glass	Add heated enclosure for
	instruments. Relocate closer
	to point of connection, if
	possible.
Feedwater regulator actuator	Install removable insulation
	blanket.
Economizer sight glass	Provide heated enclosure.
HP drum pressure gauge	Provide heated enclosure or
	heat tracing.





### **Freeze Protection Improvements**

• Sample Priority 2 Recommendations:

Unit 3 emergency steam	For piping exposed to freezing
	temperatures, upgrade
	insulation for all pipe sizes and
	upgrade insulate and heat
	tracing for 4" and smaller
	piping to withstand -10° F.
Unit 3 boiler blow down	For piping exposed to freezing
system	temperatures, upgrade
	insulation for all pipe sizes and
	upgrade insulate and heat
	tracing for 4" and smaller
	piping to withstand -10° F.
Sample tubing	Upgrade insulation and heat
	tracing to withstand -10° F.
Exposed service water piping	Upgrade insulation and heat
	tracing to withstand -10° F.
Compressed air systems	If not already so configured,
	provide connection to
	compressed air system
	downstream of dryers for
	emergency supply to outdoor
	service air during extreme cold
	weather operation.





### **Freeze Protection Improvements**

• Sample Priority 3 Recommendations:

<u> </u>	
Cooling tower	Consider adding bypass for
	cold weather startup.
	Consider replacing single
	speed fans with two-speed
	fans or variable frequency
	drive for increased operational
	flexibility.
Various piping systems located	Consider upgrading or adding
indoors adjacent to louvers,	insulation and heat tracing to
doors, and other building	withstand -10° F.
openings.	
Building heating	Consider adding unit heaters
	at indoor areas near louvers,
	large doors, or other building
	openings to provide
	supplementary heating to help
	prevent freezing of piping and
	equipment in the vicinity
	under extreme cold
	conditions.





### **<u>Revised Future System Additions</u>**

- Construction of new gas turbine generation designed to -10 F
- Opted for Simple Cycle Combustion Turbines vs. Combined Cycle Units
- Installed dual fuel capability on new additions
- Added a second natural gas interconnection to MPS





### **2011 LESSONS LEARNED & INITIATIVES**

<u>Montana Power Station – 4 Simple Cycle LMS100 Gas Turbines with Dual Fuel Capabilities</u>







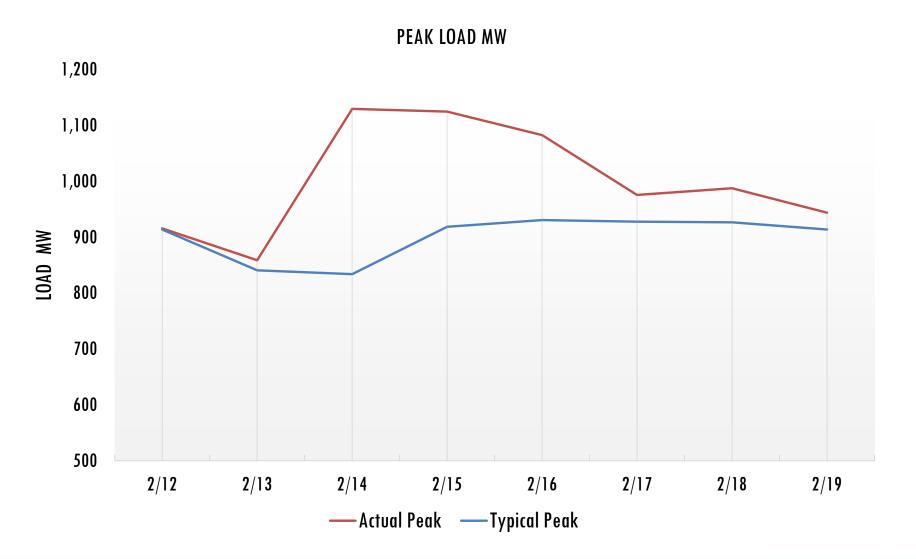
### 2021 FREEZE

### <u>Challenges</u>

- Temperatures dropped to 14 degrees
- Much higher loads than forecasted
- Some older units tripped
- Gas curtailments began; averaging 33% for the week
- Daily and spot gas prices increased by over 16,000%
- Solar Output collapsed to under 11%
- Fuel oil supply limited
- Outside crews dealing with extreme temperatures



### 2021 Peak Load

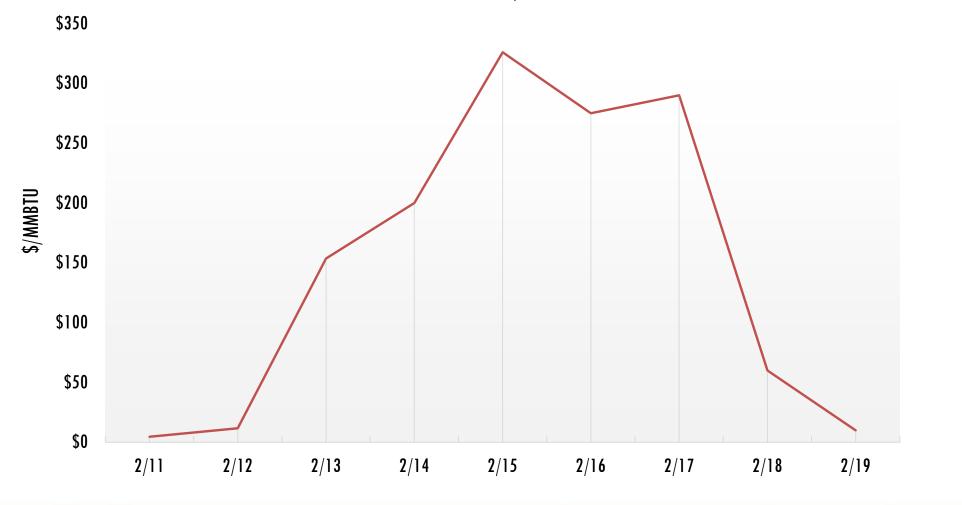






### Natural Gas Prices – Freeze 2021

NATURAL GAS PRICES \$/MMBTU

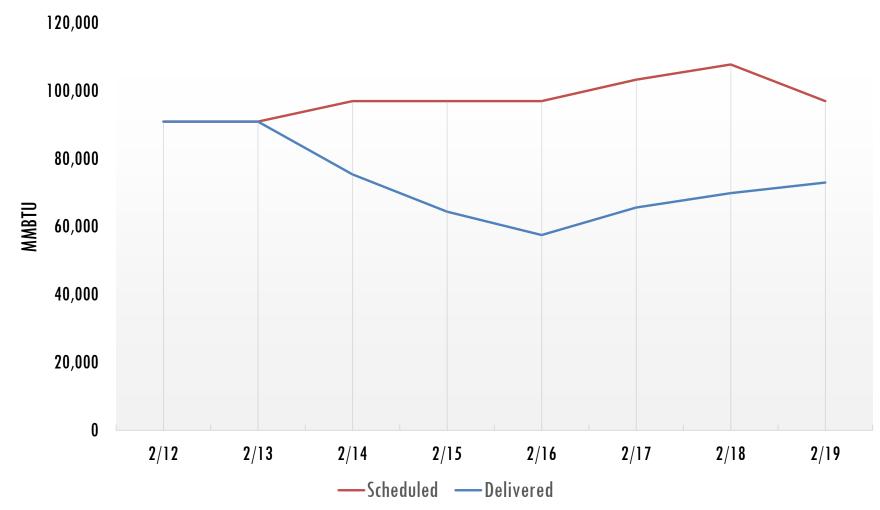






### Natural Gas Curtailments – Freeze 2021

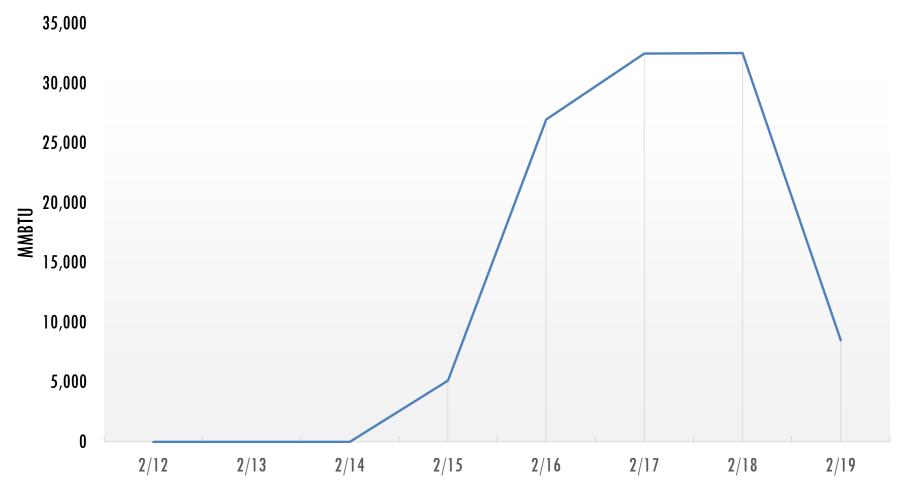
GAS SCHEDULED VS DELIVERED





### **Benefits of Fuel Diversity – Freeze 2021**

FUEL OIL BURNED MMBTU







### The El Paso Electric Response

- EPE maintains operation of local units despite challenges
- Use of fuel oil made up for gas curtailments (estimated savings over \$19 MM)
- Investment in transmission and distribution paid off with grid stability
- Limited customer outages
- Palo Verde was essential to meet customer's needs provided 65% of energy without fuel price spikes





### **Lessons Learned**

### Looking to the Future

- It is critical to replace/upgrade older infrastructure
- Design for extremes
- Fuel/supply diversity is critical
  - Supply contracts should be periodically reviewed
- Training is essential
  - New generation of employees may not be aware of what effective freeze protection looks like





Winter Weather Operational Challenges, Preparations and Update on Ferguson Performance

Andrew Valencia, PE Senior Vice President of Generation







- Discuss plant cold weather design and operational challenges
- Review LCRA's cold weather preparation and after-action process
- Review Thomas C. Ferguson Power Plant performance during the February 2021 event

# Cold Weather Design and Operational Challenges

# Plant Subsystems and Major Equipment Design

- Subsystems and major equipment typically designed for specific minimum temperature
- May or may not be consistent among different subsystems and equipment
- Highest temperature rating sets rating for entire plant

### A plant is only as good as its weakest link

# **Overall Plant Design**

- Some plants have overall design minimum temperature
  - Typically highest of subsystem ratings
- Some plants do not have overall design minimum temperature
  - Determine by adding safety margin to highest subsystem rating



# **Cold Weather Procedures**

- Most plants have procedures to prevent cold weather issues
  - Usually for temperatures at or slightly above freezing
  - Well before temperature is close to plant rating
- Based on operating history, lessons learned
- Response activated based on:
  - Forecast lows
  - Wind
  - Forecast precipitation
  - Expected event duration

# **Putting Procedures Into Effect**

- Hundreds of procedure provisions may be required to maintain operation
- Steps include:
  - Activating temporary heat sources
  - More frequent equipment surveillance
  - Adding additional staff

# Operating

- Even if a plant has overall design temperature, there typically is no specified duration
- Many factors increase likelihood of a problem:
  - Colder temperatures
  - Higher winds
  - More precipitation
  - Longer duration

### Operating at or near plant rating is not normal

# **Other Challenges**

Startup	Testing	Heat		
Most plants not able to start up at temperatures approaching design rating	Can't functionally test weather protection	Things you do to protect plant from extreme cold hurt plant in extreme heat		

# LCRA Cold Weather Preparation Process

# **Preparation Meeting – Early November**

 Includes staff from generation, plant management, qualified scheduling entity operations, meteorology

### • Discuss:

- Expected weather patterns
- Expected real-time market conditions
- Preparation status
- Questions, concerns, needed resources
- Document action items

# Site Procedures, Staffing

- Written procedure and checklists for each site
  - Required supply inventories and equipment checks
  - Location, type of temporary measures
- Plant directors affirm execution of site procedures
  - By early November
  - Documentation for all checks performed
- Senior manager tours each site to verify preparations
- Also follow site procedures and checklists for actions while temperatures below freezing
- Three staffing levels depending on forecast temperatures

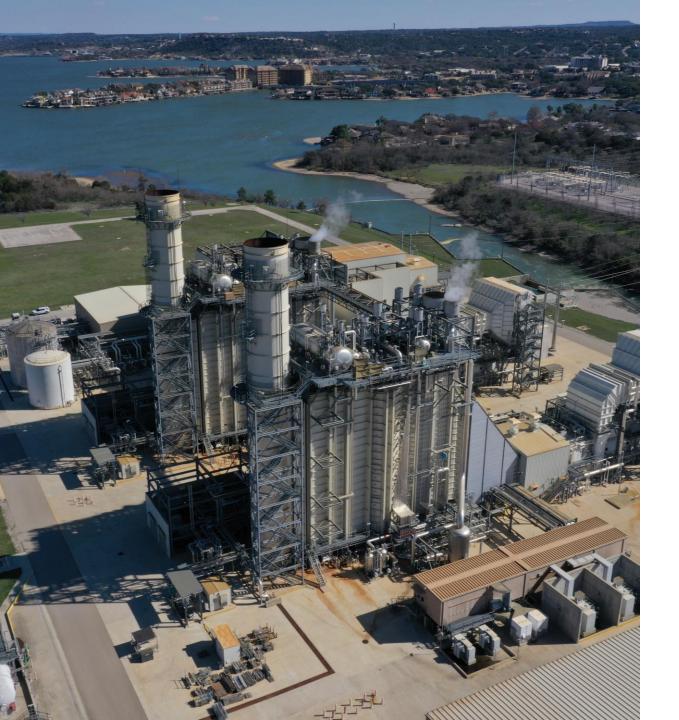
# **Close Coordination**

- Plant, QSE and meteorology staff hold daily calls to discuss:
  - Plant status
  - Market/Electric Reliability Council of Texas status
  - Weather issues severity, duration, timing
  - Offline units
  - Fuel supply needs
- Depending on severity of event, hold additional calls with managers on duty, risk staff
- For severe event, may activate Generation Emergency Command Center

# After an Event

- Hold after-action reviews
- Discuss issues, challenges, lessons learned
- Update procedures

# **Ferguson Plant Performance – February 2021**



## Thomas C. Ferguson Power Plant

Combined cycle

Broke ground 2012

Designed after February 2011 event

Began commercial operations October 2014

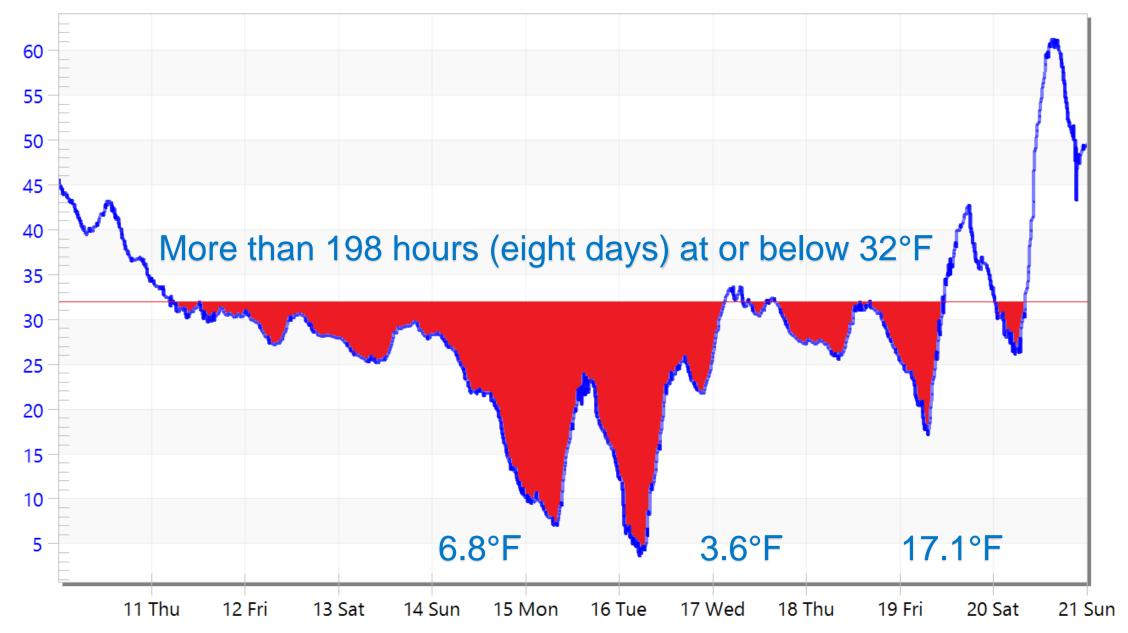
Designed for 0° F with 40 mph wind

# **Event Preparation, Staffing**

Feb. 5	Started preparing for the event		
Feb. 12	Began level 3 staffing		
Feb. 21	Resumed normal staffing		

### Added 12 additional LCRA or contract workers

### Temperatures



# Challenges

- 80 events required a field response
- Problematic areas:
  - Sensing lines with exposed root valves
  - Chemical totes
  - Drain valves
  - Ice buildup
  - Fuel gas compressor nitrogen generators

# **Temporary Measures**

 Installed from previous lessons learned or due to new issues encountered during event



# **Permanent Solutions Installed**







Wind wall

Custom cover

# **Plant Performance**

- Plant performed well during event
- Steam turbine tripped Feb. 16
  - Not freeze-related
  - Able to restart
- Both gas turbines remained online
  - 100% steam bypass capacity





**2021-22** Preliminary Winter Weather Outlook and Review of Historical Winter Extremes

Chris Coleman ERCOT Sr. Meteorologist

Winter Weatherization Workshop September 30, 2021

#### Agenda

- Review of last winter
- Expectations for the upcoming winter 2021-22
- Analysis of historical cold extremes





#### Last Winter's Forecast (as presented at the Generator Weatherization Workshop)

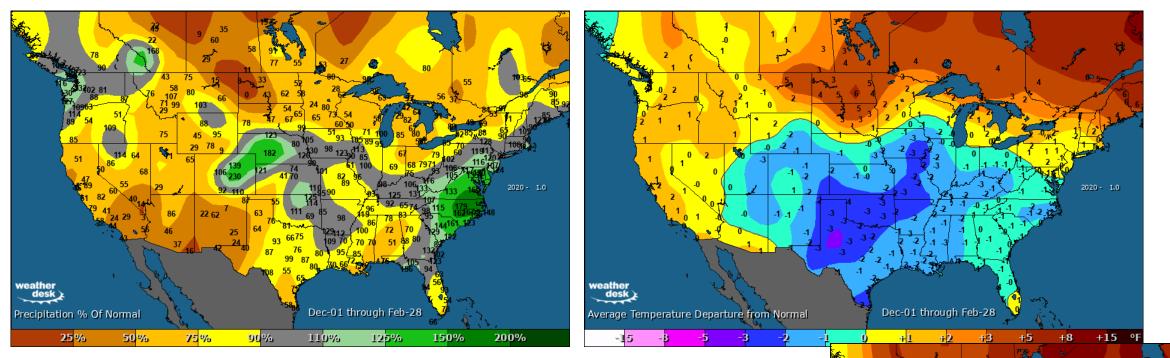
- Unlikely to see a winter that ranks among the top third coldest of alltime (2013-14 is the most recent winter that ranked that cold – but it is an outlier historical analog)
- January and February have very warm potential (more so than December)
- February has very cold potential to parts of the North Central and Northwestern U.S. (meaning, some risk of a colder outbreak briefly impacting Texas)
- Need to analyze more if the expected dry winter could impact temperatures colder at times
- Mild winters can and oftentimes do – have very cold periods!
  - ercot 😓

- This is preliminary. The winter forecast will be finalized by early-November and will be available on the ERCOT website
- The 2020-21 winter is most likely to either rank in the warmest third or middle third of winter rankings. Least likely is the coldest third
- A drier winter has historically allowed for colder outbreaks (polar vortex) to impact Texas a time or two. Late-winter has some signals that could encourage this to happen

Last winter ranked 15<sup>th</sup> warmest; this winter could be similar – although there may be more opportunities for a strongly cold period or two than experienced the past two winters Posted to the website for the final winter forecast:

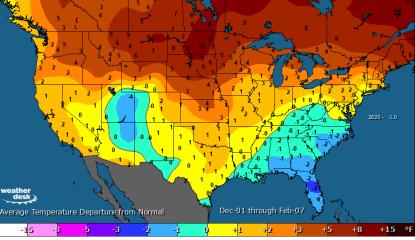
14 of the 15 historical matching winters (analogs) had at least one period colder than last winter. Five of those winters (including three of the top four matches) had periods of extreme cold (Dallas <=15°, Houston <=25°, Austin and San Antonio <=22°). The odds are very good that this winter will have at least one period colder than any experienced last winter. And there's enough of a chance for a period of extreme cold that the possibility cannot be discounted – even in what may otherwise be a mild winter.

### Winter 2020-21



Last winter ranked 42<sup>nd</sup> coldest for the state of Texas (1895-2021) However, it was 95<sup>th</sup> coldest for Dec-Jan (a mild winter) But February was the 9<sup>th</sup> coldest on record

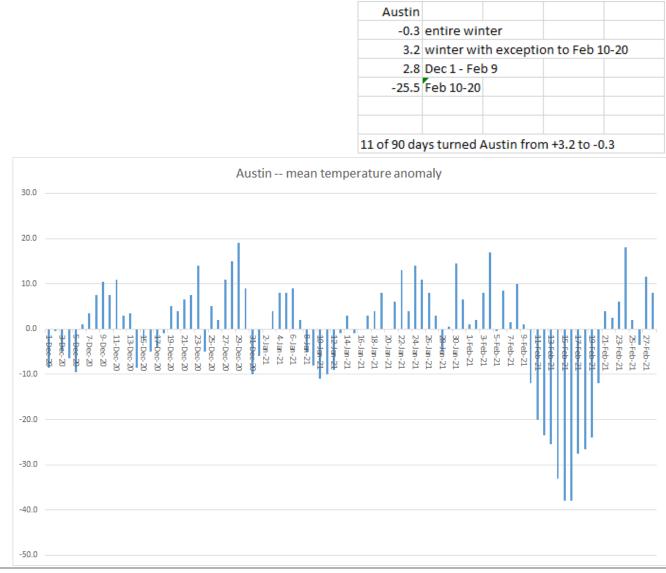




### Winter 2020-21

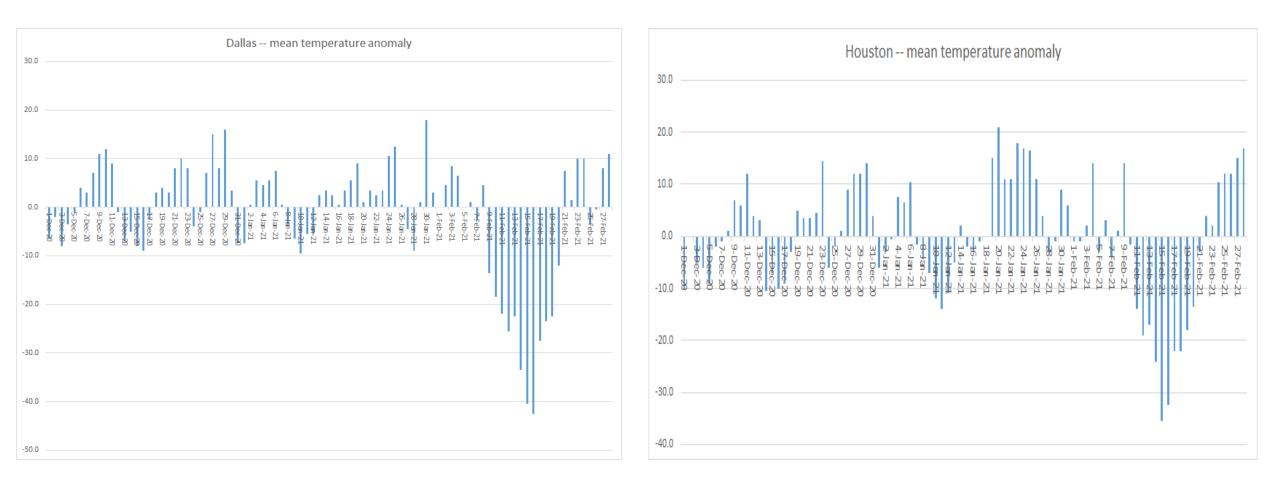
#### The message: even otherwise mild winters can have a period of extreme cold

	anomalies			actual temperatures		
Austin	mean tmp	max tmp	min tmp	max tmp	min tmp	
10-Feb-21	-12	-18	-7	46	37	
11-Feb-21	-20	-27	-13	37	31	
12-Feb-21	-23.5	-32	-15	33	29	
13-Feb-21	-25.5	-34	-18	31	26	
14-Feb-21	-33	-35	-32	30	13	
15-Feb-21	-38	-40	-37	25	8	
16-Feb-21	-38	-39	-38	26	7	
17-Feb-21	-27.5	-34	-21	32	24	
18-Feb-21	-26.5	-33	-21	33	24	
19-Feb-21	-24	-23	-25	43	21	
20-Feb-21	-12	-4	-20	62	26	





Winter 2020-21



Last winter ranked 42<sup>nd</sup> coldest for the state of Texas (1895-2021) However, it was 95<sup>th</sup> coldest for Dec-Jan (a mild winter) But February was the 9<sup>th</sup> coldest on record



### **Austin Freezes**

Camp Mabry	total #	total #	coldest
Dec - Feb	of freezes	below 40	temp
2020-21	16	38	7
2019-20	3	24	30
2018-19	5	27	32
2017-18	15	36	18
2016-17	5	16	19
2015-16	4	29	31
2014-15	11	41	23
2013-14	22	48	22
2012-13	11	33	27
2011-12	7	23	27
2010-11	19	46	17
2009-10	23	51	17
2008-09	11	42	28
2007-08	14	41	25
2006-07	13	43	24
2005-06	8	35	23
2004-05	13	26	24
2003-04	6	36	28
2002-03	9	41	24
2001-02	11	44	25
2000-01	16	50	27
Averages:	11.5	36.7	23.7

This past winter's # of freezes and days below 40° were similar to the 2017-18 winter – and not as many as the polar vortex winter of 2013-14.

Last winter's extreme was the coldest since 1989 (4° at Austin Camp Mabry)

Dallas recorded -2° on 2/16/21 – tied for second coldest all-time with January 1949. Coldest was 2/12/1899 at -8°



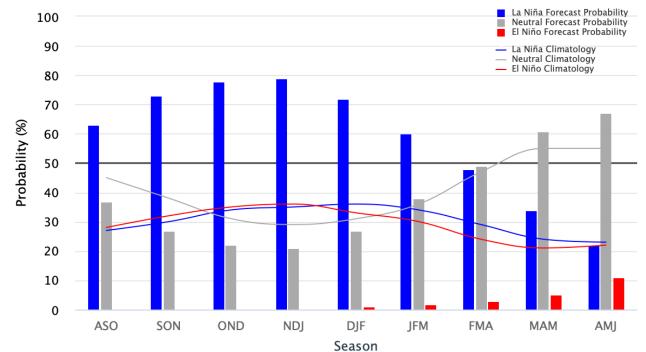
### La Niña

- Increasingly likelihood for a second consecutive La Niña
- Current projections suggest this winter's La Niña may not be as strong as last winter's – but low forecast confidence on intensity at this point

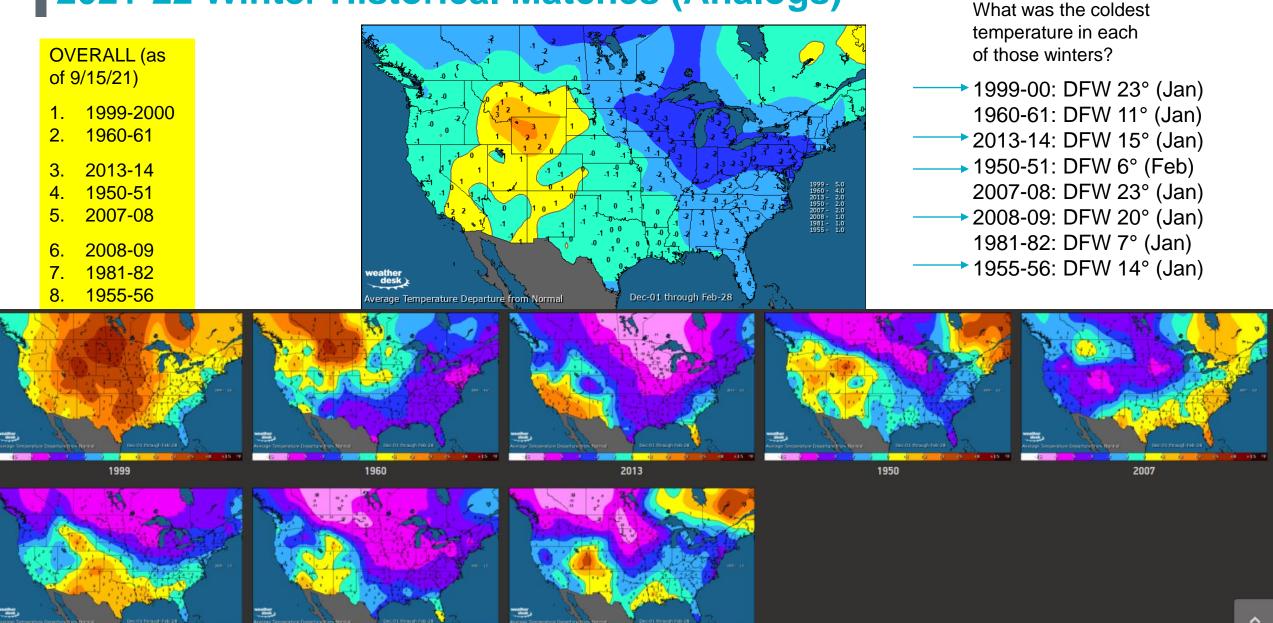




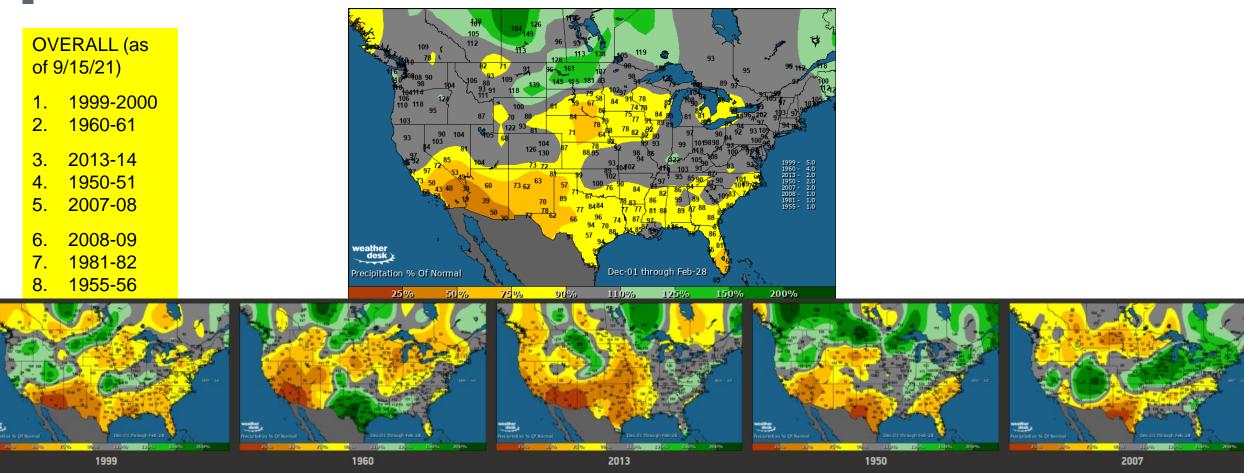
ENSO state based on NINO3.4 SST Anomaly Neutral ENSO: -0.5 °C to 0.5 °C

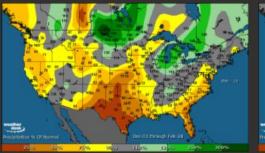


### **2021-22 Winter Historical Matches (Analogs)**



### **2021-22 Winter Historical Matches (Analogs)**





2008

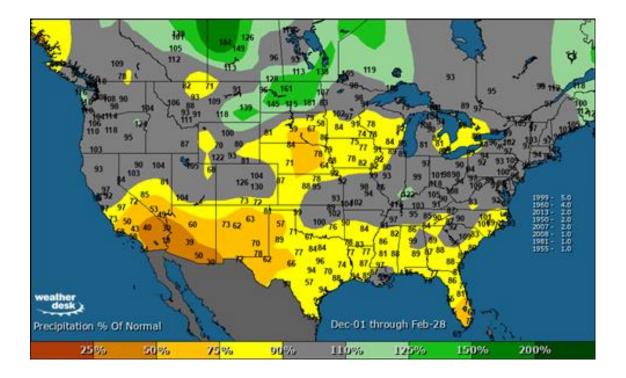


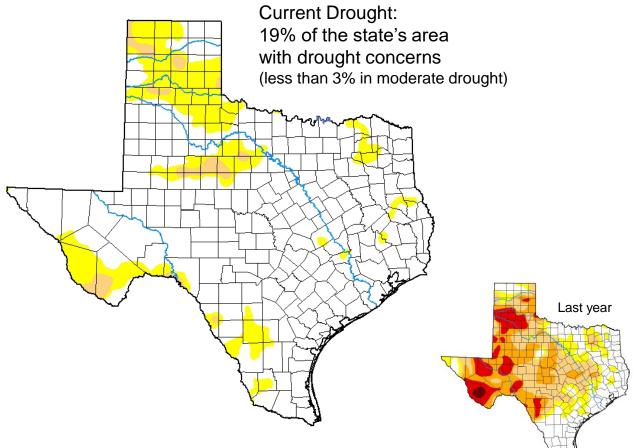
1981

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1955

### Winter 2020-21 Precipitation Outlook vs Drought



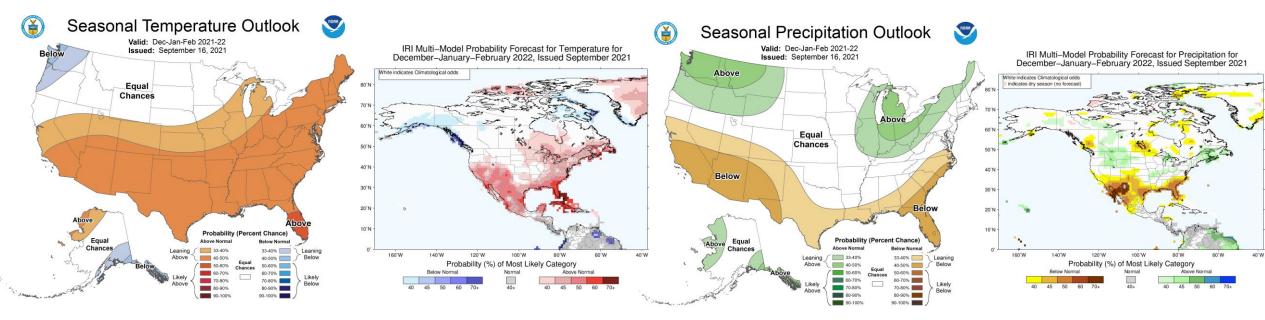


While not at the same level as last year at this time, both the fall and winter forecasts are indicating increasing potential for drier weather. This could also increase drought concerns as the winter progresses – although unlikely to last winter's levels



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### **This Year's Winter Outlooks**



#### (All based on 30-year normal)



ercot 😓

"This coming winter could well be one of the longest and coldest that we've seen in years," says Janice Stillman, editor of *The Old Farmer's Almanac*.



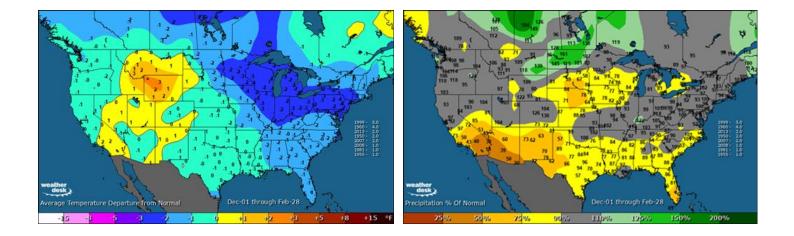
### Winter Weather Outlook Summary

- This is preliminary. The winter forecast will be finalized by early-November and will be available on the ERCOT website
- Current analog winters suggest greater-than-average potential for an active polar vortex
- This suggests elevated potential for cold outbreaks that could impact ERCOT
- A bit more of a forecast lean for the strongest pushes of cold air to be over the Eastern U.S. – but not necessarily missing Texas in all cases
- Conflicting analog with 1999-00, which was a very mild winter – ideally will reduce the conflict with the final forecast release



PUBLIC

- Increasing potential for a second consecutive dry winter; however, less drought going into the winter than last year
- Even mild/warm winters are capable of producing a period of extreme to record breaking cold. Winter is a much more volatile weather pattern than the summer season. Extreme cold can only be forecast in the shorter-term – not long-range, several months out forecasts



### Historical Extreme Cold Periods

Dallas: 14 winters (dating back to 1899) recorded a low of 5° or colder: (parentheses show rank of TX winter with #1 being coldest)		2021 (40)	1933 (43)	
		1989 (71)	1930 (40)	
			1983 (7)	1918 (11)
			1964 (5)	1912 (6)
			1949 (52)	1911 (119)
			1947 (31)	1905 (2)
			1943 (95)	1899 (1)
Houston: 14 winters (dating back to 1895) recorded a low of 15° or colder:		2021 (40)	1933 (43)	
		1989 (71)	1930 (40)	
			1983 (7)	1918 (11)
Both cities:	1989	1918	1982 (54)	1912 (6)
	1983 1949	1912 1905	1951 (62)	1905 (2)
	1933	1899	1949 (52)	1899 (1)
	1930		1940 (21)	
oroot C			· · /	1 1



### **Most Extreme Winter Periods**

These winters all	had Dallas at 5° or colder and Houston at 15° or colder:
2021	
1989	
1983	Five most extreme winter periods on record for Texas:
1949	
1933	Combination of extreme cold, prolonged cold,
1930	and area impacted
1918	
1912	2021, 1989, 1983, 1930, and 1899
1905	
1899	

Austin has recorded 13 winters with a temperature of 12° or colder, among the above list: 2021, 1989, 1983, 1949, 1933, 1930, 1918, 1899 Abilene has recorded 14 winters with a temperature of 2° or colder, among the above: 2021, 1989, 1983, 1933, 1930, 1918, 1899 Brownsville has recorded 11 winters with a temperature of 23° or colder, among the above: 2021, 1989, 1983, 1899 ← those are the only four winters that impacted all cities listed with the given criteria (1930 just missed with Brownsville at 24°)



(temperature thresholds were determined to get between 10 and 15 years in sample)

### Historical Extreme Cold Periods – and the following winter

Both cities 1989 (D) 1918 (J) (5 deg DFW, 1983 (D) 1912 (J) 15 deg HOU): 1949 (J) 1905 (J) 1933 (F) 1899 (F) 1930 (J) Less extreme reference: Feb 2, 2011: DFW 13 HOU 21

Winters following a winter with extreme cold:

**1990-91**: 58<sup>th</sup> coldest for Texas DFW, December 21-24, 1990: 16/45, 13/16 (0.2" snow), **10**/26, 12/40 Houston, Dec 22-25, 1990: 24/33, 22/31, **19**/41, 26/44 **1984-85**: 35<sup>th</sup> coldest for Texas DFW, Jan 20-22, 1985: **10**/22, 17/38, 22/42 DFW, Jan 31-Feb 3, 1985: 13/28 (1.2" snow), 13/17 (1.7" snow), **7**/25, 14/30 Houston, Jan 20-22, 1985: 20/55, **16**/40, 22/45 Houston, Jan 31-Feb 3, 1985: 23/64, 22/28 (0.3" snow), **20**/40, 25/38 **1949-50**: 121<sup>st</sup> coldest for Texas DFW, Jan 4-6, 1950: 15/27 (1.0" snow), 17/27, 25/39 Houston, no temperatures below 32 **1933-34**: 111<sup>th</sup> coldest for Texas DFW, no temperatures below 20; Houston, Feb 26, 1934: 29/46

### Historical Extreme Cold Periods – and the following winter

Both cities 1989 (D) 1918 (J) (5 deg DFW, 1983 (D) 1912 (J) 15 deg HOU): 1949 (J) 1905 (J) 1933 (F) 1899 (F) 1930 (J) Less extreme reference: Feb 2, 2011: DFW 13 HOU 21

Winters following a winter with extreme cold: **1930-31**: 53<sup>rd</sup> coldest for Texas DFW, no temperatures below 20; Houston, no temperatures below 32 **1918-19**: 28<sup>h</sup> coldest for Texas

DFW, Jan 1-4, 1919: 22/31, 18/34, **16**/33, 18/50 Houston, Jan 1-4, 1919: 29/56, 27/32, 24/40, 24/49 **1912-13**: 14<sup>th</sup> coldest for Texas DFW, Jan 6-8, 1913: 17/32, **13**/27, 14/40 Houston, Jan 7-9, 1913: 24/33, 24/36, 31/44 **1905-06**: 18<sup>th</sup> coldest for Texas DFW, Feb 5-8, 1906: **13**/33, 23/31, 23/45, 20/55 Houston, no data available

**1899-1900**: 40<sup>th</sup> coldest for Texas

DFW, Jan 28-29, 1900: 19/40, **12**/42. Feb 16-18: 18/28, **13**/29, **13**/60 Houston, Jan 29-30, 1900: 25/45, 25/45. Feb 17-19: 22/40, **19**/37, 20/49



Both the 1983 and 1989 (Dec) cold extreme periods had a second consecutive winter with extreme cold (1984-85 especially)

1899, 1905, and 1912 winters also had cold extremes the following winter – just not quite to the 1980s periods. In other words, **5 of the 9 historical winters with extreme cold were Followed by another winter with extreme cold** 

Dec 1990, Jan 1985, and Feb 1900 were all second consecutive winters with cold at least as extreme as February 2, 2011

#### Conclusion:

A winter with a cold extreme (like February 2021) can be followed by another winter with an extreme cold period, but historically has never been quite as cold as the winter prior

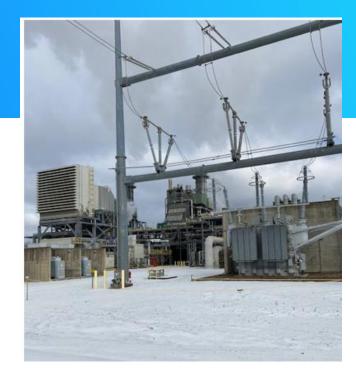
# nrg

#### NRG Cedar Bayou Unit 4 2021 Winter Preparation Success and Lessons Learned

Presenter: Dave Wohleber, Operations and Maintenance Manager

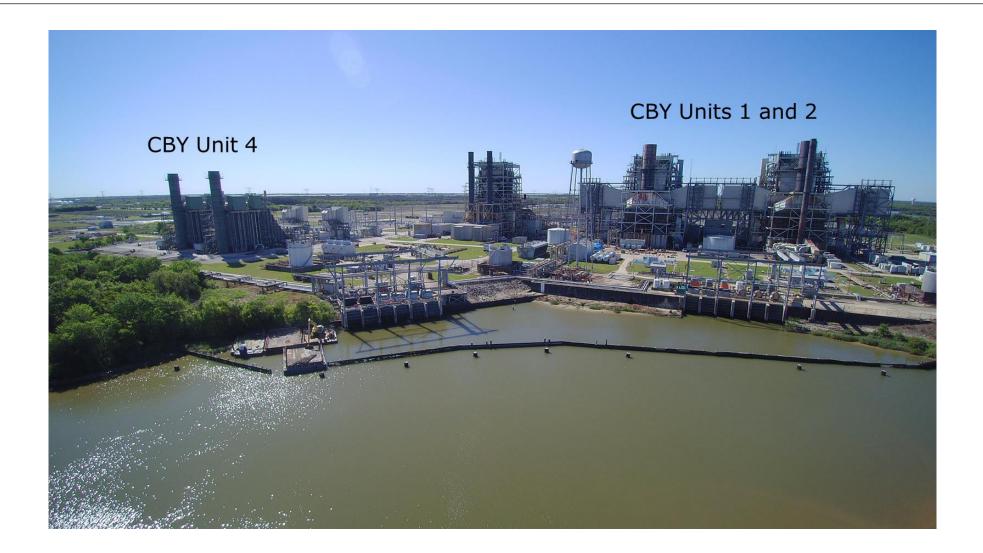
September 30, 2021

- Location : Baytown, Texas (Houston)
- ✤ 600 MW 2x1 Combined Cycle Facility
  - 2 Siemens W501FD2 Gas Turbines
  - 1 Siemens KN Steam Turbine
- Commercial Date : June 2009



### Cedar Bayou Site





#### Safe Harbor



This communication contains forward-looking statements that may state NRG's or its management's intentions, beliefs, expectations or predictions for the future. Such forward-looking statements are subject to certain risks, uncertainties and assumptions, and typically can be identified by the use of words such as "will," "expect," "estimate," "anticipate," "forecast," "plan," "believe" and similar terms. Although NRG believes that its expectations are reasonable, it can give no assurance that these expectations will prove to have been correct, and actual results may vary materially. Factors that could cause actual results to differ from those implied by the forward-looking statements in this communication are set forth in the Company's most recent Annual Report on Form 10-K, quarterly and other periodic reports, current reports and other filings with the Securities and Exchange Commission at www.sec.gov. NRG undertakes no obligation to update or revise any forward-looking statements, whether as a result of new information, future events or otherwise, except as required by law.



#### Winter Readiness Preparation

- Regional Process and Procedure review
- Personnel Training
- Plant Operational Readiness

#### What Went Well

- Unit Performance and Reliable generation during Winter Storm Uri
- Drum Enclosures, Heat tracing and Wind Breaks/ Inst. Cabinets, Equipment monitoring
- Right size staffing, employee accommodations, communications
- Safety No injuries

#### Lessons Learned

- Improvements made prior to Winter Storm Uri
- 2021 Lessons Learned
- Long term scope

#### Winter Readiness Preparation

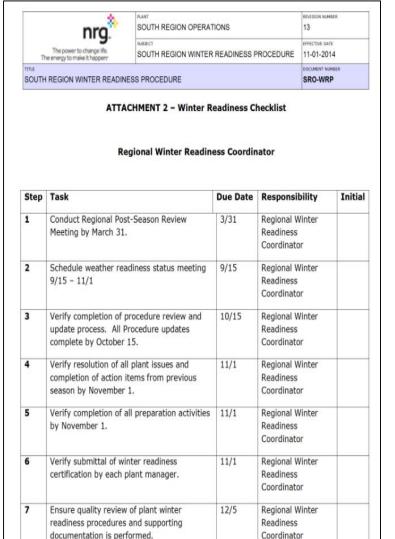


#### **Regional Process and Procedure Review**

- Winter Readiness refers to the preparation required to ensure reliable operation during winter weather emergencies
- Readiness period Nov. 1<sup>st</sup> Mar. 31<sup>st</sup>
- Post Season Review
- Implementation of equipment or process improvements
- Winter Preparedness Matrix Regional Coordinator
  - Review and Revision of Individual Plant Winter Readiness procedures
  - Supplies Staged, complete Heat Tracing checklists and Instrument Air Dewpoint meter calibration and daily checks recorded.
  - $\circ$  Winter Readiness Certification completed before the start of winter readiness (Nov.  $1^{st})$

#### **Personnel Training**

- Detailed Risk Assessment Plan (DRAP) process refresher
- Conservative Operations and Maintenance Alert (COMA) refresher
- Human Performance Reinforcement
- Employee winter weather preparations, site procedure review and safety refresher





#### **Plant Operational Preparedness**

- Staffing Plan developed
- Equipment and System Reliability verification
  - Heat Tracing systems tested, and Freeze Protection checklists completed
  - $\circ$  Wind Breaks and enclosure erected
  - Portable and temporary heating staged and inservice
- Operational Procedural Affirmation
  - Environmental and System Equipment parameters and Critical Alarm responses reviewed
- Implementation of the COMA and DRAP processes
  - A detailed risk assessment shall be completed before any proposed work is performed
- Implementation of Lessons Learned from previous cold Res
   weather events
  - Steam Drum Enclosures, Heat tracing, Wind Break cabinets and Critical Equipment wind tarps (BFP, Ammonia and Aux. Cooling tower systems)

T	(Complete in accordan		0.0)		
Plant:	Unit:	Date:		W.O.#	
Issue to be Addressed:	·				
Risk Associated with the Issue: (Include recent history of maint. activities on component(s))					
Risk Categories: (check all that apply)	Environmental Systems or Monitoring     Safety		Safety critic	itical	
	Protective Relays		Unit trip circuits		
	= DCS		Unit interlocks, and critical alarms		
	Generation critical system(s)		Vibration detection or disturbance		
	E Failure to repair increases unit risk		<ul> <li>Work adjacent to critical components or systems</li> </ul>		
	Critical instruments, instruments with trip functions		Other		
Operational Risk of Completing Plan:			1		
Operational Risk of NOT completing Plan:					
Facts/Discussion: (prior DRAP Issues w/ component	)				
Plan of Action:(steps must be listed in checklist format)					
Job Duration:					
Challenges/Additional Resources Needed:					
Commercial Operations Discussion Completed:	Comm. Ops Discussion Required? (YES/NO)	Comm. Ops contact date: Comm. Ops C		Comm. Ops Contacted by	
	Discussion/Additional Information:				

#### What Went Well



#### **Notification of Pending Weather Event**

- Early Implementation of Regional Weather Alert Process
- Additional Cold weather hardening initiatives due to expected duration and cold temps (Fig. #1)
- Reverification of portable heaters, Heat Tracing systems, checklist review, Wind Break and freeze protection enclosure integrity
- Early and often engagement with Supply Chain (Demin. Trailers & Chemicals)
- Early unit startup prior to temps dropping below 40<sup>F</sup> and rain conditions to address Inlet IGV icing.(Fig.#2)
- Vendor and support staff identified to provide around the clock support
  - Local hotels and onsite sleeping accommodations, freezers and pantries full, individual employee preparations (family safety and well being , medications, etc.)
  - Challenges: Maintain Covid protocols throughout event
- Experienced Staff
  - Alarm Management, Detailed Shift turnover, Management in Control Room and Clear Communication, Positive and supportive Attitude
  - $\circ\,$  Increased frequency of operator rounds, and equipment checks



#### What Went Well



#### **Severe Winter Weather Alert Process**

- Daily Conference calls Lead by Regional Coordinator
  - Attendees; Ops SVP, Reg. VP, Com Ops, Plant and Ops Mgr. and Support Staff
  - o Safety, Environmental or Weather-Related Concerns
  - Staffing, Supplies and Freeze Protection update
  - Individual plant operational status

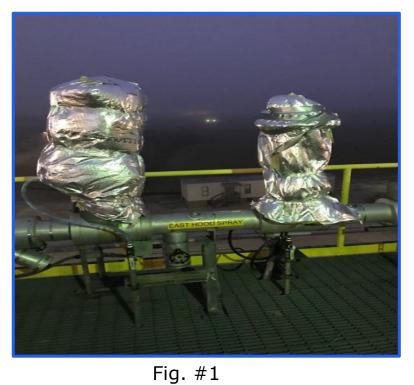




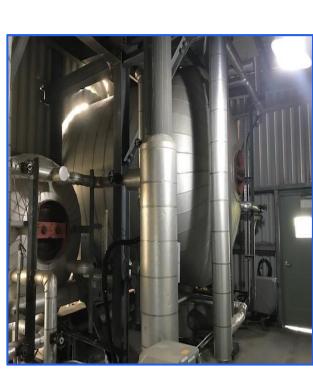
Fig. #2

#### Improvements made prior to Winter Storm Uri



HP, IP and LP Steam Drums – Site Specific Permanent Enclosures, Critical Equipment Instrumentation Heat Tracing and Installation of cabinets







#### 2021 Lessons Learned



#### Instrumentation Weatherization

 Some instrument cabinets allowed for rain to penetrate the internal cabinets which resulted in some transmitters to temporarily malfunction due to icing

- We were able to thaw the cabinets out and install temporary heating while unit stayed online
- Currently we are weather sealing all cabinets and adding insulation to the internal surfaces in preparation for 2021 winter readiness

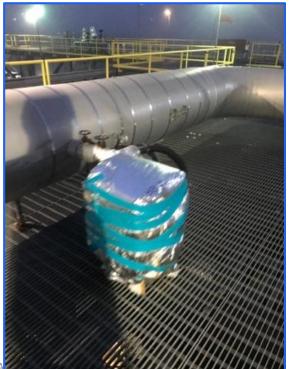


#### 2021 Lessons Learned



#### **Instrumentation Weatherization**

- Fabricate weather resistance insulation blankets for critical equipment instrumentation
  - Fuel gas yard and additional critical instrumentation such as control modules, positioners and valve actuators







#### 2021 Lessons Learned



#### Additional takeaways

- Elevated transmitter cabinets need supplemental insulation/heating
- Add roof tarps to existing Wind Breaks
- Additional freeze protection required in gas supplier flow monitoring station
- Increase consumables to support extended Freeze Events
- Stock more food in individual servings
- Exposed mechanical devices (linkages, valve stems, etc.) need to be protected from freezing precipitation buildup
- Remote plant systems that are fed by pole power (not directly from plant) may be subject to curtailment

#### 2022 projects

- Inlet Bleed Heating to mitigate IGV icing
- Heat Tracing Temperature monitoring at DCS
  - Replace current Power Panel with a Control Panel that will allow for individual system monitoring (temps. and Amps)











#### **ERCOT Update**

Jeff Billo 2021-22 Winter Weatherization Workshop September 30, 2021

### **ERCOT Stakeholder Process Response to Uri**

 The Technical Advisory Committee (TAC) created a 128-item list of issues to be addressed

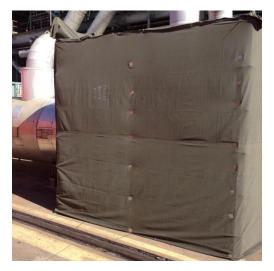
Item #	Abbreviated Description	Status
2	Increase coordination between the Texas Energy Reliability Council and ERCOT's Gas Electric Working Group to identify critical gas facilities	Public Utility Commission (PUC) projects 51839 and 51888
5	Improve Outage Scheduler timing and information	In progress
6	Improve resource telemetry accuracy and frequency of updates	In progress
34	Review availability of blackstart units and identify potential process improvements, including fuel supply or on-site storage	In progress
35	Review communication during a natural gas supply emergency	In progress
40	Review ERCOT's emergency response plan and ERCOT's role in emergency preparedness	PUC project 51841
95	Evaluate the costs, benefits, and constraints of dual fuel and on- site fuel storage	Not started

The above is a sample from the TAC Emergency Conditions List; for the full list see: <u>http://www.ercot.com/committee/tac</u>



### **Previous Years: Winter Spot Checks**

- In previous years, ERCOT performed on-site visits of generation units to help plant personnel verify winter readiness and share industry best practices.
  - ERCOT visited approximately 80 units per year
  - Spot checks occurred from approximately mid-November through the end of February
  - Winter 2020-2021 visits were held virtually due to COVID concerns







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### **Regulatory Changes**

- Earlier this year the Legislature passed Senate Bill 3 (SB3), which was signed into law on June 8, 2021
- Among other things, SB3 requires the following:
  - The Public Utility Commission (PUC) to develop mandatory weatherization reliability standards for generation and transmission facilities within six months
  - ERCOT, as the Independent Organization, to perform inspections of these facilities for compliance with these standards
  - Failure to comply with the standards can result in a fine of up to \$1 million per day
- The PUC decided to split the standard development into two phases
- On August 26, the PUC posted a "Proposal for Publication" or PFP describing the Phase 1 draft weatherization rule changes
  - <u>https://interchange.puc.texas.gov/search/documents/?controlNumber=68</u>



### Highlights of *Draft* PUC Weatherization Rule for Phase 1

- Includes Phase 1 weatherization requirements for winter 2021-2022
  - Phase 2 requirements and timeline are TBD
- Requires all generators to:
  - Perform certain winter readiness preparations,
  - Submit a winter readiness report to the PUC and ERCOT by December 1, and
  - Submit a winter readiness attestation to the PUC and ERCOT by December 1
- Requires ERCOT to:
  - Report to the PUC on generator (and transmission service provider) compliance with December 1 deadline, and
  - Inspect generators (and transmission service providers) for compliance with preparation requirements



### **Draft PUC Weatherization Standard for Generation**

### Draft PUC Substantive Rule 25.55 (c)(1):

- (1) By December 1, 2021, a generation entity must complete the following winter weather emergency preparations for each resource under its control:
  - (A) All preparations necessary to ensure the sustained operation of all cold weather critical components during winter weather conditions, such as chemicals, auxiliary fuels and other materials, and personnel required to operate the resource;
  - (B) Installation of adequate wind breaks for resources susceptible to outages or derates caused by wind; enclosure of sensors for cold weather critical components; inspection of thermal insulation for damage or degradation and repair of any damaged or degraded insulation; confirmation of the operability of instrument air moisture prevention systems; maintenance of freeze protection components for all equipment, including fuel delivery systems, the failure of which could cause an outage or derate, and establishment of a schedule for testing of such freeze protection components on an ongoing monthly basis; and the installation of monitoring systems for cold weather critical components, including circuitry providing freeze protection or preventing instrument air moisture;
  - (C) All actions necessary to prevent a reoccurrence of any cold weather critical component failure that occurred in the period between November 30, 2020, and March 1, 2021;
  - (D) Provision of training on winter weather preparations to operational personnel; and
  - (E) Determination of minimum design temperature, minimum operating temperature, and other operating limitations based on temperature, precipitation, humidity, wind speed, and wind direction.



### **Draft PUC Weatherization Attestation for Generation**

### Draft PUC Substantive Rule 25.55 (c)(2):

- (2) By December 1, 2021, a generation entity must submit to the commission and ERCOT, on a form prescribed by ERCOT and developed in consultation with commission staff, a winter weather readiness report that:
  - (A) Describes all activities taken by the generation entity to complete the requirements of paragraph (1) of this subsection; and
  - (B) Includes, a notarized attestation sworn to by the generation entity's highest-ranking representative, official, or officer with binding authority over the generation entity, attesting to the completion of all activities described in paragraph (1) of this subsection and the accuracy and veracity of the information described in subparagraph (2)(A) of this subsection.



### **ERCOT 2021-2022 Winter Inspections**

- ERCOT will inspect facilities on site and in accordance with the PUC rule
- ERCOT is targeting the following based on the draft PUC rule:
  - Complete all inspections between December 6-24
  - Complete any inspection follow-up in January
  - Expecting to complete approximately 250 unit inspections
    - Based on risk, including facilities that tripped during weather emergencies
    - Could include wind and solar units
- ERCOT issued a Request For Proposal to obtain contractor help with timely completion of inspections



### **Looking Ahead**

- The PUC will finalize the Phase 1 weatherization rules in November and begin drafting Phase 2 weatherization rules shortly thereafter
- At the request of the PUC, ERCOT is conducting a weather study to identify historic weather statistics by region (weather zone)
- ERCOT is adding staff to be able to handle a larger inspection program going forward



# **Questions?**







## **TEXAS RE** Ensuring electric reliability for Texans

# Winter Weatherization Workshop

